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ANALYSIS OF QUALITY ASSURANCE
(QA) EFFECTIVENESS

DE ENSE LOGISTICS AGENCY

NT OF DEFENSE

Operations Research and Economic Analysis Office

Cameron Station, Alexandria, Virginia 22304-6100

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July 1988

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# Analysis of Quality Assurance (QA) Effectiveness

July 1988

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#### **DEFENSE LOGISTICS AGENCY**

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#### FOREWORD

The lack of meaningful measures of effectiveness for the Quality Assurance (QA) function within the Defense Contract Administrative Services (DCAS) has been a serious deficiency for many years. With the availability of new, automated data from the QA Management information System, these measures are made possible through the QUality Effectiveness Sensing Technique (QUEST) model which is documented in this report.

QUEST evaluates both the Government-driven Contract QA Program and the contractor-driven product conformance through a set of indicators using multi-attribute decision-making methods. These techniques combine quantitative statistical analysis with subjective factors provided by QA experts. The model was successfully tested by comparing QUEST measures with supervisor's opinions throughout DCAS organizational elements. It is, therefore, recommended that QUEST measures be implemented, as planned by the panel of experts that contributed to this model.

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#### EXECUTIVE SUMMARY

Defense Contract Administrative Services (DCAS) organizations have used measures of efficiency for several years to determine the productivity of its Quality Assurance (QA) functions. However, DCAS has lacked uniform measures of effectiveness (MOE) concerning the degree of mission accomplishment for QA. With the implementation of a new automated data processing system, the Mechanization of Contract Administration Services, Phase II, data now exists which can produce such measures. The objectives of this study effort were to define QA effectiveness, to identify detailed MOE, and to develop a model which produces both detailed and aggregated MOE.

With the assistance of DCAS personnel and Study Advisory Group members, the DLA Operations Research and Economic Analysis Office has developed the QUality Effectiveness Sensing Technique (QUEST) model. QUEST measures QA effectiveness based on a dual definition of effectiveness. QA is effective when the Contract Quality Assurance  $\underline{Program}$  (CQAP) is operated in accordance with established policies and procedures and the  $\underline{product}$  is produced in accordance with contract provisions.

To measure program and product effectiveness, facilities (contractors) are peer grouped based on commodity, QA provision, and size. Facility data are compared against peer group averages and standard deviations to produce a relative measure. QUEST measures, therefore, represent how well the government QA representative (QAR) and the contractor together compare with others in similar circumstances.

Program effectiveness measures are primarily a function of the actions of the QAR. QUEST evaluates 17 CQAP functions and identifies "red flags" when an out-of-tolerance condition is detected. Flags can occur when the QAR fails to perform expected actions or when the actions performed are abnormal in relation to peers. QUEST counts flags and scores program effectiveness based on the number of flags generated per facility per month.

Product effectiveness is measured using a multi-attribute decision-making technique called Technique for Order Preference by Similarity to Ideal Solution (TOPSIS). This technique has been successfully used by the Army for officer promotion boards, by DLA to determine which items require Industrial Preparedness Planning and in many other applications. Its unique concept of defining best (ideal) and worst (negative ideal) scenarios as a reference for measurement is less subjective than many other multi-attribute techniques. Seven product-related indicators and their trends are measured individually and as a group to achieve a product MOE. These product indicators are primarily driven by the contractor's performance but can be influenced by the QAR.

QUEST provides an accurate measure of QA effectiveness, as demonstrated by the successful validation achieved by comparing model results with expert opinion obtained by questionnaires. Therefore, it is recommended that the QUEST model be implemented by the DLA Directorate of Quality Assurance in accordance with a plan developed by the QUEST Study Advisory Group.

#### I. <u>INTRODUCTION</u>

#### A. Background

The Defense Contract Administrative Services (DCAS) administers a wide range of contracts for the Military Services, Defense agencies and other Federal agencies. In-plant quality assurance (QA) responsibilities are implemented by DCAS through the Contract Quality Assurance (CQA) program (CQAP). This five part program is specified in DLAM 8200.1, Defense In-Plant Quality Assurance Program, and DLAM 8200.2, Procurement Quality Assurance Support Manual for Defense Contract Administrative Services.

The QA Management Information System (QAMIS) enables DCAS to manage and control certain aspects of the CQA program. Through data reported by individual QA representatives (QARs), information relating to contracts, contractors and QAR actions is systematically collected, reported and summarized by QAMIS. Prior to 1986 all regions utilized a batch process mode of QAMIS whereby the QAR-generated forms were mailed to automated data processing (ADP) operations and monthly hard copy reports were generated. Beginning at DCAS region (DCASR) Atlanta (DCASR ATL), an improved version of QAMIS was established as part of the Mechanization of Contract Administrative Service (MOCAS), Phase II Segment IX. In addition to on-line data input, online query capability, and other operational improvements, more detailed data elements are reported, providing better visibility of CQA operations. This new system is now operational at DCASR-Chicago (DCASR CHI), DCASR-Cleveland (DCASR CLE), DCASR-Dallas (DCASR DAL) and DCASR-St. Louis (DCASR STL). Plans are underway to extend the new QAMIS to the other regions.

As a result of the new data elements available under the new QAMIS, the DLA Operations Research and Economic Analysis Office (DLA-LO) was tasked to develop a model that produces measures of effectiveness of the DCAS CQA program.

B. <u>Problem Statement</u>. To develop a methodology to measure the relative effectiveness of CQA operations from the contractor facility level to the regional level.

#### C. Objectives

- 1. To define CQA "effectiveness."
- $\,$  2. To define measures of CQA effectiveness that are compatible with available data.
- 3. To develop analytical methodologies to compute measures of effectiveness.
- 4. To develop a methodology to combine individual measures of effectiveness into a consistent measure of overall relative effectiveness.

#### D. Scope

- l. Measures of effectiveness are limited to using those data elements reported under QAMIS, Phase II. No new or additional reporting burdens will be generated to support this effort.
- 2. Model development is limited to data bases established at the five Phase II DCAS regions beginning in January 1986 through July 1987.
- E. Approach. Extensive use was made of experienced supervisory and staff experts at the DCASRs and DLA Directorate of Quality Assurance. Brainstorming sessions with DCASR personnel produced the input resulting in accomplishing the first two objectives specified in paragraph IC. A Study Advisory Group (SAG), shown in Appendix A, was formed to screen and augment the input from the brainstorming sessions, to provide subjective input such as weighting factors and to guide and assist the analysts in conceptual development. The SAG also assisted in the validation of the model and in developing a plan to implement the model. The modelling approach was designed to emulate the thought processes of knowledgeable experts as they subjectively and objectively view the effectiveness of QA.
- II. <u>METHODOLOGY</u>. QUEST is a FORTRAN based model. Its operation is designed for an IBM operating environment, using certain IBM utility programs and IBM JCL. Generally, QUEST extracts relevant data from QAMIS and processes the information systematically to produce both detailed and summary level measures of effectiveness. This is done by first assigning each facility to a peer group. Then monthly QAMIS data for that facility are compared to its historical peer group averages to assess the relative effectiveness of the CQA program and the potential for product non-conformance.
- A. <u>Data Sources</u>. Raw data to support this effort are needed from four sources. Data records for the QUEST model are developed by merging data elements from these sources by matching the Commercial and Government Entity (CAGE) codes (formerly Federal Supply Codes for Manufacturers (FSCM)). The term FSCM will be used throughout the remainder of this report to refer to facilities.
- 1. <u>Performance History File</u>. Each month a Phase II DCASR produces a tape containing records for each FSCM reported under QAMIS. The reported elements are provided in Appendix B and defined in DLAM 8200.2. Generally, these data provide hours, counts and statistics pertaining to QA activities during that month.
- 2. <u>Facility Profile</u>. For each FSCM under CQAP, the QAR enters descriptive data about that facility when that facility is first monitored. As conditions change, the QAR updates the Facility Profile. Each month a Phase II DCASR produces a Facility Profile Tape as shown in Appendix B.

- 3. <u>Materiel Deficiency Report (MDR) File</u>. Each Phase II DCASR maintains an on-line file for monitoring Materiel Deficiency Reports. These reports and available data elements are described in DLAR 8260.2, Materiel Deficiency Investigation and Reporting System. Because of the file structure of the on-line MDR file, a special program is required to produce a "flat" file of fixed length records needed by QUEST. This utility based program must be run each month prior to running the QUEST model to produce a file shown in Appendix B.
- 4. <u>Contractor Alert File</u>. Each month DCASR Boston issues a list of contractors that have a history of past problems. The purpose of the alert file is to warn acquisition elements that a DCASR has experienced problems and to provide data concerning the nature of these problems. Approximately 1000 FSCMs currently appear on the alert list nationwide. An "alert" can be issued because of quality, production, technical or financial problems.
- B. <u>Data Base Establishment</u>. Prior to execution of the QUEST model, a data base must be established and maintained as follows.
- 1. MDR Processor. The purpose of this module is to identify "valid" MDRs, assign weighting factors to reflect the "age" of the MDR and to prepare the MDR record for merging with the history file. This record contains, for each facility, the weighted number of valid MDRs and the average days to close an MDR per month. See Appendix C for additional details.
- 2. <u>File Merger</u>. A module documented in Appendix D is used to create a historical data base of up to 120 months of data on tape. The input files must be sorted by FSCM by year by month in ascending order prior to this step. Because of the dynamic nature of the MDR file (also to a lesser degree the performance history file and the facility profile), it will be necessary to not only merge the current month into the data base, but also to recreate several past months each month. Appended to the performance history file are the following:
- a. Number of government QA personnel assigned to the facility from the Facility Profile.
- b. Contractor Operation Type Codes (i.e., manufacturer, overhaul/repair, distributor/jobber, etc.) from the Facility Profile.
  - c. Weighted MDR count from the MDR processor.
  - d. Average days to close MDRs from the MDR processor.
- C. <u>Data Selection</u>. This section describes how the QUEST model selects data for processing from the tape data file described in the previous section. A screening process is detailed in Appendix E.
- 1. <u>Program Control</u>. A small input file, documented in Appendix E, must be created to control the execution of the QUEST model. This file specifies parameters used in the screening process.

- 2. <u>Record Selection</u>. Data records from the History Tape are screened to determine if further processing is in order. These selected records are stripped of extraneous data elements and put into a disk file. Reasons for non-selection are inactivity, invalid or missing data and dates outside the horizons specified for model execution. Appendix E further describes this process.
- D. Stratification Process. To compute effectiveness measures QUEST interprets QAMIS data by comparing raw data against average values for similar facilities. The deviation from average translates into a relative effectiveness score. QUEST measures of effectiveness are, in reality, measures of facilities relative to a peer grouping established by QUEST model logic based on facility size, dominant commodity and QA provision. QUEST assigns a peer group number to each facility evaluated. This grouping process is described in general below. Appendix F provides details on grouping methodology and additional documentation is shown in Appendix E, pages E-9 through E-12.
- 1. <u>Grouping Process</u>. Criteria for grouping facilities was constrained by the need to have a sufficient number of facilities to compute reliable averages and standard deviations for QAMIS data elements. Thus grouping was accomplished in two steps. Using a theoretical, unconstrained logic the facilities were grouped. Based on the unconstrained grouping, a statistical analysis was run to count the number of observations in each group. When the number of observations was small, logical groupings of "low hit" groups were sought to combine into a larger group.
- 2. <u>Grouping Logic</u>. A theoretical logic to group facilities was designed and approved by the SAG. However, it became necessary to depart from theory because of the extreme lack of homogeneity of groups. Some groups have hundreds of "peers;" others have very few or none. A two step process used to overcome this problem is described as follows:

#### a. Unconstrained Groups

- (1) Resident Facilities. Because of the limited number of Resident facilities, only 240 groupings (16x3x5) were attempted based on:
- (a) Commodity Code. The first alpha commodity code is selected. Commodity code is a two alpha code where the first alpha is the primary commodity designator and the second alpha further defines the commodity within the primary grouping. Commodity Codes are defined in DLAM 8200.2. There are 16 primary commodity codes.
- (b) Quality Provision. Grouping by QA Provision is necessary because of significant differences in QA activity caused by the provision. Three provision codes are used for MIL-Q-9858A (MILQ), MIL-I-45208A (MILI) and standard inspection provisions.
- (c) Facility Size. Size is measured by the number of Government QA personnel assigned to the facility. Five size groupings were selected as follows:

- $\underline{1}$  0 2 QA Specialists (QAS)
- 2 3 7 QAS
- 3 8 20 QAS
- 4 Reserved for future use
- 5 Over 20 QAS
- (2) Nonresident Facilities. Because there are more nonresident facilities than resident facilities, more detailed groupings were feasible. There were 384 groups (16x8x3) established for nonresident facilities.
- (a) Commodity Code. The two alpha commodity code was used. There are 16 primary codes in the first alpha position and up to 8 in the second position.
- (b) QA Provision. Three possible codes are available to describe the QA provision (MILQ, MILI or standard inspection).
- (3) Maintenance Facilities. Because of the unique QA conditions that exist in maintenance facilities versus production facilities, three separate groups were set up for maintenance facilities. Maintenance facilities were defined as those with an Operation Type Code of "C" (overhaul/repair) or Commodity Code "A5" for Aircraft Programmed Depot Maintenance commodity. The three maintenance groups are non-resident, resident under eight government QASs and resident eight or more QASs.
- (4) Any group not assigned no one of the previous groups (because of missing or unexpected codes) was also assigned a "catch-all" group number. Thus there are a total of 628 different potential groupings in the unconstrained case.
- b. Constrained Groups. Despite the fact that there are several thousand facilities reported by the five Phase II regions, most of the facilities are clustered into a few popular groupings. Many of the unconstrained groupings have few or no facilities that meet the grouping criteria. Therefore, these groups were combined logically to ensure that each peer group has a reasonable number of "similar" facilities to establish group norms and standard deviations. Commodity codes were combined per logic shown in Appendix F.
- c. When additional DCAS Regions operate under Phase II, and as more data is collected at the existing regions, it is expected that some of the inter and intra commodity combinations can be re-segregated.

- 3. <u>Creation of a Master Data File</u>. An integral part of the QUEST model is an external file that contains historical statistics on QAMIS data elements broken out by peer grouping. This file was developed by merging the Phase II regions' records described in paragraph IIC2. A standard statistical package was used to compute the average and standard deviation for key data elements by group identification number. Rules used to create the Master Data File are:
- a. The first month of available data from each region was discarded because of warnings that the initial data was unreliable. Note: The master data file was created from data collected from February 1986 through April 1987. Because Phase II was phased into the regions, the number of observations was skewed towards regions that have been using Phase II longer. The DCASR-ATL contribution to the statistics is much greater then the DCASR-DAL contribution.
- b. For groups that had no or few observations, a hypothetical record was created by substituting a similar group.
- (1) Resident Facilities. It was observed that facility size was the dominant factor in most QAMIS data elements. Therefore a size group average (crossing commodity and provision boundaries) was computed and substituted for void or sparse groups.
- (2) Nonresident. If a group was void or sparse, non-resident commodity averages were used for the Master Data File.
- c. The Master Data File was reviewed by the Study Advisory Group. Rare inconsistencies were resolved by using size or commodity peculiar statistics in lieu of actual group statistics.
- d. The Master Data File will require periodic update. With more facilities upon which the statistics are generated, and with shorter time gaps between the Master Data File and the QUEST measurement timeframe, QUEST comparisons become more valid.
- E. <u>Calculation of Measures of Effectiveness</u>. Having grouped each facility by assigning a group number and having established what is normal for that group via the Master Data File, the next step for the QUEST model is to evaluate each facility for QA effectiveness. Appendix E contains further model documentation.
- 1. <u>Definition of QA Effectiveness</u>. QA at a facility is effective when, compared with its peer group, the facility demonstrates that both:
- a. its operations conform to established  $\mbox{CQA}\ \ \mbox{\sc Program}\ \ \mbox{policies}$  and procedures and;
- b. through the use of CQAP, the  $\underline{\text{product}}$  conforms to the contractual requirements.

- 2. <u>Program Indicators</u>. CQAP Effectiveness measures were designed to evaluate QAMIS data to determine if the data indicate that the QAR is following established CQAP regulations and guidance. The QUEST model reviews monthly data, seeking conditions that indicate required actions are not being taken or unusual out-of-tolerence conditions exist. When the model detects such conditions, an appropriate "Red Flag" is generated. The CQAP measure of effectiveness is driven by the number of "Red Flags" generated.
- a. Red Flags. Based on brainstorming sessions with Phase II DCASR personnel and input from the Study Advisory Group, 17 conditions are tested. These conditions indicate a potential problem that may require follow-up by the QAR or the first line supervisor. Presence of a flag does not always mean that the QAR is not performing CQAP properly. For example, a flag may be caused by a data reporting error. Also, flags may occur because of special processes and conditions that exist that are peculiar to a given facility. For example, a facility that was flagged for shipping product without inspection turned out to be a coal mine which required inspections to be done at a lab (which was reported as another facility in the QAMIS). Therefore, the CQAP measure is only an indicator of potential effectiveness or ineffectiveness. Table 1 identifies the specific flags which are further described in Appendix G and documented in Appendix E-20 through E-23.

#### Table 1

#### RED FLAGS

- A Lots or Units Rejected without Corrective Action (QDR)
- B Intensified Inspection without Corrective Action
- C Abnormal Corrective Action Distribution
- D Corrective Actions without Meeting with Contractor
- E Shipments without Product Verification Inspection
- F Shipments without Visits Nonresident
- G No Procedure Evaluation at MILI or MILQ Facility
- H Contracts Received without Planning
- I Lots Rejected without Reinspection
- J Excessive Days to Close a Materiel Deficiency Report
- K Excessive Net Quality Assurance Letters of Instruction
- L Non QAR QDR Actions
- M Excessive System Indicator
- N Excessive Principal Contracting Officer Requests
- O Excessive Contract Administrative Office Requests
- P Excessive Administrative Hours
- Q Work Not Performed
- b. Flag Counts. In addition to identification of Red Flags, QUEST counts the number of flags generated per facility per month. It is assumed that all flags equally measure CQAP ineffectiveness. The model computes a score, called Program Effectiveness, based on the premise that no flags equals perfect Program Effectiveness and that the more flags generated the lower the Program Effectiveness. Thus a no flag facility is scored 100%, and points are deducted as flags are counted.

- (1) It was observed that larger facilities tended to receive more flags than smaller facilities. Thus the penalties per flag were greater for small facilities than for large facilities to prevent bias.
- (a) Nonresident Facilities. The penalty per flag is 20% per flag. If there are five or more flags in a given month, the Program Score is "clipped" at 0%.
- (b) Resident Facilities (less than 20 QASs). The penalty per flag is 15% except for the first flag which carries a 10% penalty. This rationale for lower penalties per flag was based on observations that resident facilities were more prone to flags because more activity occurs. Thus there are more opportunities for problems. The 10% penalty for the first flag was justified by the high percentage of facilities that get a single flag. The SAG felt that a single flag should result in a reasonably good Program Effectiveness score. If 7 or more flags occurred, the score was clipped to 0%.
- (c) Resident Facilities (more than 20 QASs). It was observed that very large facilities (DCAS Plant Representative Offices (DCASPRO)) tended to receive more flags then other resident facilities. To normalize the scores, the penalties were adjusted to be 15% per flag except for the first two flags which carry only a 10% penalty. The score was clipped to 0% for 8 or more flags.

Table 2

RED FLAG PENALTY FUNCTION

#### Program Effectiveness %

Number of Flags	Nonresident	Resident less than 20	Resident over 20
0	100	100	100
1	80	90	90
2	60	75	80
3	40	60	65
4	20	45	50
5	0	30	35
6	0	15	20
7	0	0	5
8 +	0	0	0

- 3. <u>Product Indicators</u>. Unlike the program indicators discussed in the previous paragraph, product indicators based on counts or count ratios are continuous, monotonic, and negative in value. In other words, as the count or ratio increases for the identified product indicators, the implied quality of the end product is believed to be lower. Unlike red flags, then, which are either present or not present, product indicators can be quantified on a continuous scale and readily combined using multi-attribute techniques. The process of evaluation of product quality is explained in the following:
- a. Identification of Product Indicators. Seven indicators were identified by experts during brainstorming sessions and SAG meetings. Experts indicated that not only is the magnitude of the indicator important in assessing product quality, but the rate of change or trend is equally important in measuring effectiveness. The indicators selected for use in measuring product quality effectiveness are shown in Table 3 and further discussed in Appendix H.

#### Table 3

#### PRODUCT INDICATORS

Estimated Process Average	EPA
Lot Rejection Ratio	LRR
Material Review Board	MRB
Waivers and Deviations	W/D
Engineering Change Proposals	ECP
Corrective Actions	CA
Materiel Deficiency Reports	MDR

- b. Normalization of Indicator Values. QAMIS data was normalized on a scale of -3.0 to +3.0 representing (roughly) the number of standard deviations from average as outlined in Appendix H.
  - c. Calculation of Individual Indicator Scores
- (1) Technique for Order Preference by Similarity to Ideal Solution (TOPSIS) [2]. The TOPSIS technique developed by Dr. Ching-Lai Hwang of Kansas State University is a multiple attribute decision making technique. TOPSIS enables the analyst to deal with several variables that contribute to an overall objective by combining the multiple variables into a single factor in a logical and common-sense manner. Basically, TOPSIS works by:
- (a) Defining a set of positive ideal and negative ideal conditions for the attributes involved. In other words, the best and worst possible cases are established.

- (b) Measuring any set of attributes in terms of distances from both the positive ideal and negative ideal points. A ratio of distances is computed to produce a relative score. This ratio is the distance from a given point to the negative ideal point divided by the total distance from the point to both extremes.
- (c) Therefore, if a point is far from the negative ideal and close to the ideal point, the ratio of distances is large and the score is high. On the other hand, if a point is near the negative ideal, the ratio of distances is small and the relative score is low.
- (2) Definition of "Ideal" and "Negative Ideal" states. When experts were pressed to define an ideal set of conditions for the seven indicators, a common response was "It depends ....." The primary factor in determining whether or not a certain indicator value was "good" or "bad" seemed to be the nature of the contractor. The interpretation of QAMIS data from a contractor facility that has a history of quality excellence versus a contractor that has a poor track record is different. For example, a sudden upturn in corrective action activity for a historically good contractor could indicate that there are problems developing within the contractor's program or that the QAR is unfairly harassing the contractor. Both of these possibilities are negative and should result in an effectiveness degradation. On the other hand, the same data concerning a "problem" facility would indicate that the QAR is finding and correcting problems, probably resulting in improved product quality.
- (a) The criteria to identify whether or not a contractor is a problem contractor are presence on the Alert list (see paragraph IIA4), high MDR counts and serious corrective actions. Specifics are provided in Appendix H.
- (b) If the contractor is "normal." The definition for ideal and negative ideal conditions are the same for all seven indicators. Ideally all indicators are three or more standard deviations below average and decreasing at rates of 3 or more standard deviations (Z=-3 and -3 for indicator value and rate). Negative ideal is the opposite state (Z=+3 and +3).
- (c) If the contractor is a "problem" contractor, it is the QAR's job to try to improve the contractor's quality system. Therefore the rate of change of the indicators tends to be dominant or more important than the indicator values themselves. In other words, it is already recognized that there are serious quality deficiencies in the facility, so the emphasis becomes to take action to get better. For EPA, LRR, MRB, W/D and ECP indicators, ideal is a rate decrease of three or more standard deviations and negative ideal is a 3 standard deviation or more rate increase. For Corrective Action (CA), the rationale explained in paragraph IIE3c(2) results in a definition of ideal CA to be +3 standard deviations above normal. For problem facilities, the QAR should be issuing many corrective actions, thus preventing product quality problems. Negative ideal CA definition is when CA counts are three standard deviations or more below average. With a known problem contractor, absence of sufficient QDR activity may indicate that the

QAR is failing to assert control. Material Deficiency Reports (MDR) are the most directly linked indicator to end product quality. As such, MDR counts and not rates are felt to more reflect the product quality. Even if the other indicators are decreasing, a continued high valid MDR count is viewed as a failure of the QAR and the contractor to ensure product compliance. Thus Z values of -3 standard deviations from average are ideal for MDR's for problem contractor. Z values of +3 are negative ideal for MDR counts at problem facilities. Appendix H contains additional information on ideal and negative ideal states.

- d. Calculation of overall Product Score. TOPSIS enables the analyst to mathematically combine the individual attributes, weighted by relative importance.
- (1) Weight factors were developed by the SAG using SPAN [1] methodology. Weights for resident facilities chosen were EPA = .77; LRR = .77; MRB = .91; W/D = .72; ECP = .32; CA = 1.00; and MDR = .98. For nonresident facilities, the weights are EPA = .66; LRR = .98; MRB = .83; W/D = .64; ECP = .32; CA = 1.00; and MDR = .98.
- (2) Overall product score is computed using the ratio of Euclidean weighted distances in 14 dimensional space (7 dimensions for problem facilities) as shown in Appendix H.
- 4. <u>Total Scores</u>. A final numerical score is computed by taking a weighted average of the program and product scores. The program score is weighted 60% and the product score was weighted 40%. Weights were provided by the SAG using SPAN methodology [1]. This total score is also called the QUEST score.
- F. <u>Report Generation</u>. The final module of the QUEST model produces a hard copy printout detailing the monthly effectiveness scores produced by QUEST. After QUEST has computed the measures of effectiveness for all facilities in the target region during the months specified by the Program Control, an output file is created. This file is sorted by year, month, organization code, facility type, and QUEST score. This file is the data source for the report generator. The purpose of the report generator is to produce an informative, one page summary for each section and to compute average measures at various levels of the organization. Table 4 is a sample of the report. Appendix I contains further documentation.
- 1. Report Characteristics. The following information and corresponding values shown in Table 4 are reported.
- a. Date. The month and year of the QAMIS data used to measure QUEST scores appear in the upper left corner; i.e. 7-87 representing July 1987 measurement.

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- b. QA Organization Code. The three alpha QA-Org Code appears in the top line and in the subtotal line following the dashed line. This data element identifies the division (first alpha), branch (second alpha) and section (third alpha). For example All represents Division A (DCASMA Atlanta), Branch 1 (Atlanta Operations), Section 1 (Marietta) within DCASR Atlanta.
- c. FSCM. Identification of facilities is by FSCM. FSCM's above the blank line are resident facilities. Inactive facilities are not reported. If there were no hours expended against an active facility in a particular month, no line will appear for that month. If an asterisk (\*) appears before the FSCM, the facility was identified as a "problem" facility by QUEST as described in Appendix H. QUEST limits the number of active FSCM's per section to 500 per month.
- d. GRP. The peer group number is shown for each FSCM. For example, FSCM 90454 was assigned to group 152, a resident, nuclear, MIL-Q facility with 3 to 7 government QAS's in residence per Appendix F.
- e. Red Flags. Individual red flags identified are shown by letter. For example, in July 1987, FSCM 90454 received three flags (C, P and Q) resulting in the following Program Score.
- f. Program Score. The number of flags generated produces a Program Score in accordance with Table 2. FSCM 90454, a resident facility with less than 20 QAS's, is reported as 60% effective on its program score (a very poor rating).
- g. Individual Attribute Scores. Each of the seven product related indicators are scored using the TOPSIS methodology and reported. For example, FSCM 90454 scored very high concerning EPA and MRB but scored very poorly concerning waivers and deviations. Generally speaking, individual product scores over 70% are usually above average.
- h. Product Score. A TOPSIS generated "weighted average" combining the individual product indicators scores is reported. The product score of 64% for FSCM 90454 is slightly below average.
- i. Total Score. Combining the program score and the product score by a 60/40 ratio respectively produces the total score. Within facility type, the sequence of FSCM's reported is in ascending order of Total Score. The QUEST rating of 61.6% for FSCM 90454 is a relatively low rating, caused primarily by the low program score.
- j. Prior Month. The previous QUEST rating produced in the prior month of record is shown. For example, FSCM 90454 scored a 74.8% Total Score in June 1987. The reason for the sudden drop in ratings from June to July was the appearance of the P flag (Admin Hours) and a very large number of waivers and deviations received in July.

- k. Peer Rating. In addition to the ability to compare FSCM's within sections, the users desired the ability to evaluate a FSCM against its peers DLA-wide. To simplify the comparison, a letter grade of A, B, C, D or F is assigned based on a comparison of the Total Score with a Peer Group average Total Score. Since FSCM 09454 obtained a 61.6% Total Score and because Group 152 facilities DLA-wide average 84% with a standard deviation of 7%, this facility is 3.2 standard deviations below average. This parameter equates to the letter value "F." Each peer group has its own set of average and standard deviations. Some peer groups tend to be more "ineffective" than others on the average. Thus a score of 90% for FSCM 27253 (nonresident, general, lumber and wood products, standard inspection) rates only a "C" because historically, this group has a high average (86.6%) whereas a 90% for most groups would result in a "B" or "A" rating.
- 2. <u>Sectional Subtotals</u>. Averages by Facility type were computed for each section for all percentage scores discussed in the preceding paragraph.
- a. Resident. The resident subtotal is the weighted average of resident facilities reported during the month of record at the section. The weight assigned is roughly proportional to the size of the facility measured by the number of government QASs. The relative weights assigned are 0-2 QASs = 1.0; 3-7 QASs = 4.0; 8-20 QASs = 9.0 and over 20 QASs = 25.0.
- b. Nonresident. A simple average is computed for all scores for all nonresident facilities within the section.
- c. Combined. The weighted overall average for all facilities is computed. Individual nonresident facilities are weighted at 0.2 (5 nonresident facilities equals one small resident facility).
- 3. <u>Higher Level Averages</u>. Scores are also averaged at the branch, division and regional levels by accumulating individual facility scores at each level using the same weighting factors used to compute sectional averages. In the report, the branch averages appear at the end of the last section of the branch. Likewise, the division averages appear at the end of the last branch. The regional averages are found on the last page of the report for the month of record.
- III. <u>VALIDATION</u>. The SAG decided that it was necessary to verify that the QUEST model produces reasonably reliable indicators of effectiveness. Unfortunately, there are no measures of effectiveness that are currently being used to compare against the QUEST results. Therefore, validation was attempted by comparing the model with expert opinion. Questionnaires were sent to QA Program Experts at all echelons from Headquarters DLA down to section chiefs in DCASRS ATL, CHI and STL. Each echelon was asked to evaluate the effectiveness and effectiveness trend of each subordinate activity on scales of 0-100. Questionnaire results were converted to ordinal rankings. These rankings were compared with the corresponding QUEST rankings using a statistical technique called the Spearman Rank Correlation Test [3].

A. Initial comparisons were mostly favorable but several instances of high disagreement between model and expert were observed. Through a process of follow-up talks with experts, questionnaire clarification, model changes and revalidation, the revised results of the tests are shown in Table 5. The major factors in disagreement found were misinterpretation of the questionnaire and the use of data external to QAMIS by the expert to evaluate effectiveness.

Table 5

AVERAGE CORRELATION OF QUEST TO EXPERTS

#### Spearman Rank Correlation-R

<u>Expert</u>	Sub Org <u>Evaluated</u>	Avg # of Subs	Avg Relative <u>Eff R</u>	Prob of Coincidental <u>Correlation</u>	Avg Trend <u>R</u>	Prob of Coincidental Correlation
DLA-Q	DCASR	5	. 500	16%	.600	12%
DCASR's	Divisions	9	. 366	13%	. 265	22%
Divisions	Branches	5	. 485	16%	. 443	19%
Branches	Sections	5	. 267	30%	. 300	27%
Section	Facilities	15	. 441	5%	. 265	16%
Average		8	.412	13%	.375	15%

- B. If the model produced the same ranking of subordinates as the expert, the R values shown would be +1.0. If the model exactly inverted the expert's rankings, R would be -1.0. A correlation of zero implies no correlation, neither favorable or contrary. Whether or not a given value of R is significant depends on the number of items ranked. For example, a R value achieved by ranking 5 DCASRs yielding R = .5 could occur by coincidence 16% of the time. The same .5 R value achieved by ranking 9 DCASRs could only occur by coincidence about 7% of the time.
- C. The correlation with expert opinion shown in Table 5, although not extremely high, is consistently positive and consistent through the echelons of the organization. In several cases, the experts indicated that they had more confidence in the model than their own assessments.
- IV. <u>BENEFITS</u>. The SAG was asked to provide a list of potential benefits of implementing QUEST at various levels of the organization. Results are shown in Table 6. In summary, QUEST provides measures of QA effectiveness that are currently not available. These measures are systematic and informative and they provide QA personnel with insight regarding potential problems and trends for early resolution. QUEST could reduce the burden of first line supervisors and above concerning review of QAMIS data and the burden of Quality Data Evaluation for some QARs.

#### Table 6

#### POTENTIAL BENEFITS OF QUEST

#### For Section Chiefs

- 1. Provides a quantifiable measure of effectiveness of the QARs application of CQAP.
- 2. Provides a quantifiable measure of contractor effectiveness.
- 3. Concise statistical summary of QAMIS data. Should result in less time spent reviewing QAMIS printouts.
- 4. Helps identify problem areas for staff assistance and training needs.
- 5. Resource allocation tool. Could be used to justify requests for additional resources.
- 6. Tool for new supervisors to get oriented.
- 7. Facilitates comparisons within section and allows visibility on how section compares with peers DLA-wide.
- 8. Trend becomes more visible.

#### For Branch Chiefs

- 1. All of the above.
- 2. Provides a means to validate FLS reviews.
- 3. Provides information on individual FSCMs in a concise form.
- 4. Provides an objective means to compare section performance.

#### For Division Chiefs

- 1. All of the above. \*
- 2. Supports decision on where to provide staff support and audits.
- 3. Vehicle of communication with other functional areas. QAMIS data is in a form that non-QA personnel can relate to.
- 4. Assists and validates Pre-Award Surveys. Could result in more desk audits.

#### For Regional Staff

- 1. All of the above. \*
- 2. Determine where policy guidance and clarification needed.
- 3. Identifies areas needed for new training programs.
- 4. Identifies commodity related problems for corrective action.

#### For DLA-O Staff

- 1. All of the above. \*
- 2. Identifies areas for Management Reviews.

<sup>\*</sup> Use of QUEST by high level managers for some of the beneficial applications of lower level managers could be a negative benefit of QUEST. Section and Branch Chiefs (as well as brainstorming team members during summer 1986 meetings) have repeatedly warned that they are apprehensive that QUEST will be used to micromanage CQAP. QUEST could be a burden on the lower level managers if they have to respond to frequent inquiries about specific effectiveness problems on a monthly basis.

#### V. CONCLUSIONS

- A. The QUEST model measures the effectiveness of QA as defined in this study. The model produces both detailed and summary level measures from indicators available in the QAMIS.
- B. The QUEST model is valid. It was developed based extensively on input from experts and has been successfully tested.
- C. The QUEST model has significant potential benefits. It provides the manager with new and useful information. QUEST could improve the productivity of QA Supervisors and could ease the Quality Data Evaluation burden on some QARs. However, if QUEST is used by managers at high levels to micro-manage or to burden lower level managers with inquiries, it may do more harm than good.
- D. The QUEST model will require periodic updates. Significant policy changes, changes to QAMIS, new regions using Phase II and general trends could cause certain portions of QUEST to be out-of-date.

#### VI. <u>RECOMMENDATIONS AND IMPLEMENTATION</u>

- A. It is recommended that DLA-Q approve the SAG plan to implement QUEST on a trial basis at one or more Phase II regions for a four to six month test. This test will require assistance from the DLA Systems Automation Center, DSAC. If the QUEST model is determined to be cost effective, by the SAG, then further implementation should follow:
  - 1. All Phase II DCASRs should implement QUEST immediately.
- $\,$  2. DCASRs BOS, LA, NY and PHI should implement QUEST six months following Phase II conversion.
- 3. A Systems Change Request should be initiated to DSAC to incorporate (reprogram) QUEST into QAMIS. Outputs from QUEST should become a part of the QAMIS performance history file in the future.
- 4. The QAMIS element called Performance Indicator (PI) should be renamed Productivity Indicator to avoid confusion with QUEST.
- $5.\$  If QUEST is implemented, managers must avoid a natural tendency to abuse the tool.
  - B. It is recommended that DLA-LO:
- 1. Continue to support the QUEST model until a transition to DSAC can be made.
  - 2. Assist DLA-Q in testing QUEST in future installations.

- C. The new QAMIS offers opportunities for further analysis of CQAP. It is recommended that further research be sponsored in the following areas:
- 1. Develop a model, which uses the QUEST process, such as stratification, problem facility identification, etc., to analyze efficiency measures.
- 2. Establish relationships between resources, efficiency and effectiveness. Using historical data, determine the marginal effectiveness associated with varying workloads and resources.
- 3. Develop CQAP guidelines which optimize effectiveness. For example, for a given grouping of facilities, the percentage of time allocated to CQAP elements that achieves the highest QUEST scores could be used by QARs to decide the appropriate balance between Planning, PE and PVI.

#### Appendix A

#### Study Advisory Group Members

#### Full Time Members

Mr. Joseph Jones

Mr. Al Gunsel

Name	Organization
Mr. Ronald DiPadova	DLA-QR
Mr. Richard Zerilli	DLA-QR
Mr. Jerry Andrews	DCASR-ATL-Q
Mr. Silvio Pontarelli	DCASR-CHI-Q
Mr. Keith Morrison	DCASR-STL-Q
Mr. Ted Ingalls	DLA-LO
Other Participants	
COL Wayne Heard, USA	DLA-QR
CAPT M. Kubishen, USN	DLA-QO
MAJ Brad Wooten, USA	DLA-QO
Mr. Robert Schmitt	DLA-QR
Ms. Dawn Lyon	DLA-QR
CDR John Thompson, USN	DCASR-ATL-Q

DCASR-ATL-Q

DCASR-CHI-Q

#### Appendix B

#### Record Layouts

	Page
Performance History File	B-2 - B-7
Facility Profile File	B-8 - B-9
MDR Input File	B-10

## DATA ELEMENT FIELD NAMES

## PERFORMANCE HISTORY FILE

## DASC-D DATA NAMES

## COLUMBUS INPUT SCREEN NAMES

DCASR
ORGANIZATION
FSCH
TYPE FACILITY
PRIMARY COMMODITY
PRIMARY PROVISION
REPORTING DATE
PLANNING HOURS
LOTS INSPECTED
LOTS REJECTED
UNITS INSPECTED
UNITS DEFECTIVE
INSPECTION HOURS
PE LOCATIONS EVALUATED
PE HOURS
PROCEDURES REVIEWED
PROCEDURE REVIEW HOURS
QDR TYPE A
QDR TYPE B
QDR TYPE C
QDR TYPE D
QDR TYPE E
TOTAL QDR HOURS
TRAVEL HOURS
TRAINING HOURS
SUPPLEMENTAL HOURS
EMS DOLLARS SHARRS
FMS DOLLARS SHIPPED FMS HOURS
ADMINISTRATIVE HOURS
NUMBER OF SHIPMENTS
MIMBER OF SHIPMENTS
NUMBER OF WAIVER DEVIATION WAIVER DEVIATION HOURS
THE METER THOSE THE
INTENSIFIED INSPECT HOURS REINSPECTION HOURS
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DCASR-CD QA-ORG-CD FSCH TY-FAC-CD QA-CHDTY-CD-P QA-PVN-CD-P RPT-MTH-YR PLNG-HRS LOTS-INSP-CHT LOTS-REJ-CNT UNITS-INSP UNITS-FND-DFCT PROD-INSP-HRS PROC-EVAL-LOC-EVAL PROC-EVAL-HRS PROC-RYU PROC-RVU-HRS QDR-TY-A QDR-TY-B QDR-TY-C QDR-TY-D QDR-TY-E TOT-QDR-HRS TRVL-HRS TRNG-HRS SUPPL-HRS-AVAIL FHS-DOL-SHPD FMS-HRS ADMIN-SPT-HRS SHI-CNT WAVR-DEVN-CHT WAVR-DEVN-PRS INTSFD-PROD-INSP-HRS RINSPCTN-HRS NON-RSDNT-VST-CNT

MRB HOURS ECP REVIEWED ECP REVIEW HOURS MDR HOURS PCO VISITS CONTRACTOR MEETING OUT PO REVIEWED TOTAL MRB OUT PO HOURS PCO REQUESTS CAO REQUESTS AVAILABLE MANHOURS PERFORMANCE INDICATOR SYSTEM INDICATOR ESTIMATED PROCESS AVERAGE LOTS REJECTED RATIO VOLUME FACTOR CONTRACTS RECEIVED CONTRACTS COMPLETED DOLLAR VAL RECEIVED CUR MONTH DOLLARS SHIPPED CONTRACTS TYPE A RECEIVED CONTRACTS TYPE B RECEIVED CONTRACTS OTHER RECEIVED QALI RECEIVED DATE QALI RESCINDED DATE MDR RECEIVED CONTRACTS TYPE A ONHAND CONTRACTS TYPE B ONHAND CONTRACTS OTHER ONHAND UNDELIVERED DOLLARS NON QAR QDRS HOURS OVER REQUEST NUMBER OVER REQUEST DOLLARS OVER REQUEST UNITS NOTINSPECTED LOCATIONS NOTEVALUATED PE ELEMENTS NOTEVALUATED PE ELEMENTS EVALUATED

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PLNG-HRS	4 N	24	27	4.11	
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LOTS-REJ-CNT	41	32	35	4 N	
UNITS - IUSP	16N	36	41	6N	
UNITS-FND-DECT	4 N	42	45	4.4	
PROD-TNSP-HRS	41	46	49	44	<u>.</u>
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OSC FORM 177 EDITION OF JUL 71 MAY BE USED UNTIL EXHAUSTED

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INTSFD-PRCD-INSP-HRS	NE	117	119	3	N	
RINSPCTN-HRS	3 N	120	122	3	N	
NON-RSONT-VST-CNT	2 1/	123	124	1 2N		
MRB-HRS	· 4 N	125	128	4	N	
ECP-RYU	3 N	129	131	3	N	<del> </del>
F.C.P. HRS	4 1/	132	135	4	N	
MOR - ACTN-HRS	4 N	136	139	4	N	
PCO-VST	21	140	141	2	N	
CONTRR-MTG-HRS	47		145	4	N	
OUTC-NC-PO-AVUD	3 N	146	143	3	N	
TOT-MRG	, 4 N				11	
CUTGNG-70-RVU-HRS	٦ ا		1		3 N	
PCO-ACTN-RGST	21		_		2 N	
CAU-ACTN-ROST	21			$\overline{}$	コル	

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	RECORD	LAYOU	Т					
PROGRAM TITLE	TITLE			PREPAREG BY				
PROGRAM NUMBER	FILE HAME				TYPEL	TYPE LABEL		
RECORD TYPE (Chocs	Goo,	LAUE			MIE	BLOCKING FAC		FACTOR
	FIELD HAME/DESCRIPTION	ļ.,	MUER OF	FIELD L	TO	PICTU	PICTURE VIAGO	
AVATL - MI	N H R	,	5 N	160	164	، می	~	
PFMC-THE			5 N	165	169	999	.99	
SYS-INI	)		511	170	174	999	99	
EST-PRI	CC-AVG-		5 N	175	179	999	1.99	
	≡J -RATTO		5 N	130	134	999	1.99	
VOL-FUT	R		SN	185	139	99	9.99	
CONTR-	CNT-ROVD		EN	170	155	6	N	
CONTR-	CNT-CMPL		6N	196	201	6	N	
DV-RCV	9		12 N	202	- 213	12	N	
DV-SH?	D-CURR-MTH		12 N	214	225	12	W	
CONTR.	-CNT-QA-PVN-A		6 N	226	· 231	6	N	
CONTR	-CNT-QA-PNN-B		6 N	133	2 23		6~	·
CONTR	-CNT-OTH		6 N	23	3 243		6N	
CONTR	-CHT- OA-RMK42		6 N	124	4 249		6 N	
CONTE	- CNT-GA-RMK46		6 N	25	255 ن	1_	6N	
MDR-	SCAP		41	25 ا ر	6 25	<u>;                                    </u>	4N	
CONTR	-CNT-PUN-CNT-PUN-	A	61	V 26	عاد ان	5	6N	
CONTR	- CNT -OH-CNT- PVN-	В	61	1 26	6 27		6N	
CONTR	- CNT-0H- OTH		61	רג ע	2 27	7	6 N	
1	L-DCL-BAL		1/2	N 27	3 78	1	12 N	
QDR -	NGAR		یر	ور ا	ود ن	4	2 N	
HRS-	CVR-ROST		31	1 29	2 29	4	<u>3N</u>	
NO-0	VR-RCST		141	1 /29	5 29	3	4 N	

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PAGE 4 OF 4

RECORD LA	YOUT	_				
PROGRAM YITLE	PREPARE	6 <b>8</b> Y	TAD	BATE		
PROGRAM NUMBER FILE NAME		•		TYPE LABEL		
RECORD TYPE (Chees One)	ACEL	RECORD	BLOCKI	LOCKING FACTOR		
FIELD NAME/ DESCRIPTION	HUMBER OF SYTES	FIELD LO	TO PICTUR		USAGE	
DOL-CVR-ROST	12 N	299	.310	12 N		
NO-PVI-SMPL	15 N	311	315	5N		
PE-LOC-NOTEVAL	13 N	316	318	3 N		
PE-ELMTS - NOTEVAL	5 N	319	323	5N		
PE-ELMTS-EVAL			328			
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OSC FORM 177 EDITION OF JUL 21 MAY BE USED UNTIL EXHAUSTED

## DATA ELEMENT FIELD NAMES

## FACILITY PROFILE FILE

## DASC-D DATA NAMES

## COLUMBUS INPUT SCREEN NAMES

DCASR
ORGANIZATION
FSCH
TYPE FACILITY
PRIMARY COMMODITY
PRIMARY DROUGE
PRIMARY PROVISION
CONTRACTOR QA PERS
CONTRACTOR PROD PERS
NUMBER PE LOCATIONS
GOVERNMENT QA PERS
OPERATION TYPE
HILEAGE
SPECIAL PROGRAM
TYPE EQUIPMENT
SPECIAL PROCESS
PE ELEMENT
CONTRACTOR QA INSPECTION
COUT MEASURE OF THE PROPERTION
GOVT VERIFICATION
SKILL AREA
PRIME CONTRACTOR CNTL SUBS

DCASR-CD QA-ORG-CD FSCM TY-FAC-CD QA-CHDTY-CD QA-PVN-CD-P NO-CONTRR-QA CONTRR-PROD NO-PROC-EVAL-LOC NO-GOVT-QA OPER-TY-CD MILGE SPCL-QA-PGM TY-EQUIP SPCL-PROCS PROC-EVAL-EL TY-CONTRR-INSP-EFRT COVT-VERFN SKL-AREA-CD PRI-CNTRL-SUBS

INCLUDES I NEW Planast &	Exions	+p 2	3-0 <u>2</u>		05
RECORD LAY					
DLA-Q HQ DA DATABASE	7. 1	19AD	CH-CR CVA	S 04	0-1-52
FACILITY PROFILE DI	ATA	CN	7	PR LABEL	
RECORD TYPE (Choca One)	) EL	·	MECOAD	BLOC	KING FACTOR
FIELD HAME/ DESCRIPTION	NUMBER OF BYTES	FIELS L	TO	PICTURE	USAGE
M'ASR -CD	6	1	6	GAN	
QA-CRC-CD	3	7	9	3 AN	
FSCM	6	10	15	6 AN	1
TY-FAC-CD	1	16	16	1A	T.
GA-CMDTY-CD-P	2	17	18	2 A	N
CA-PVN-CD-P		19	19	10	
NO-CONTRR - QA	4	20	23	71	/
CONTRR - PROD	- 5	ay	28	51	J
NO- PROC-EVAL - LOC	3	29	31	31	N
NO-GOVT-QA	یے	32	33	١	N
OPER-TY-CD	2	34	35	2	A
MILGE	3	36	33	3	N
SPCL-GA-PGM	6	39	44	6	AN .
TY-EQUIP	.3	4:	5 47	3	A
SPCL-PROCS	32	43	7 79	32	. AN
PROC-EVAL . EL	80	3	0 159	80	A
TY - CONTRR -INSP-EFRT	3	16	0 162	3	A
GOVT-VERFN	4	16	3 16	6 4	A
5KL-AREA-CD	4	_		1 5	A
PRI-CNTRL-SUBS	1	17	2 17	2 1	A ·

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RECORD SIZE GO BATE AND CON SIZE GO BATE AND CON SIZE GO BATE GO BLOCK SIZE GO BATE GO
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3
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## Appendix C

## MDR Processor

	Page
Description of MDR Process	C-2 - C-3
Utility to Produce Flat MDR File	C-4
Fortran Code	C-5 - C-14

"Valid" MDR's are defined as all MDR's that are completed (Action Code "F"), not for information only (Priority Code = 5) and deficiency is attributable to CQAP (Defect codes = A through M). Reopened and reclosed MDR's are not counted as new valid MDR's, but some of the data from the reopened MDR is moved to the original MDR. For example, if upon reinvestigation, the defect code changes from "U" to "A," the original MDR record will become "valid." The days to close a reopened MDR are added to the days to close the original MDR.

Because there is a time gap associated with CQA actions and MDR receipt, consideration is given to the approximate "age" of the MDR. "Age" represents an estimate of time interval from ship date to MDR receipt date. An MDR for a recent contract carries more weight than a MDR for a five year old contract because the CQA conditions that resulted in the recent contract's MDR probably still exist whereas "old" MDR's probably were caused by conditions that have since been corrected. Age is computed by the MDR processor by subtracting the contract year (from the contract number) from the year the MDR was received. For MDR's with missing or invalid contract numbers, the age is assumed to be 0. Weighting factors were provided by the Study Advisory Group (SAG) using the Social Participatory Allocative Network (SPAN) Technique [1] to elicit expert opinions. A list of Study Advisory Group Members is provided in Appendix C. Results are given in Table C-1.

Table C-1

MDR WEIGHTING FACTORS

Age of MDR (Yr)	Weight
0 - 1	1.00
2	. 82
3	.47
4	. 18
5 +	. 00

The MDR processor creates an MDR record sorted by FSCM by year received by month received in ascending order. The module sums the weighted number of valid MDR's received during the month by the FSCM and computes the average days to close the MDR.

For example, suppose a facility received five MDR's in a particular month as shown in Table C-2. The MDR processor would:

 $l.\,$  exclude the first and third MDR because of "invalid" action code and defect code respectively.

- 2. replace the contract number in the second MDR with the contract number shown in the reopened MDR and add the days to close the reopened MDR to the original MDR. Delete reopened MDR.
  - 3. convert the Julian Date to month-year format.
- 4. compute the weighted number of MDR's and compute the average day to close. The record created for the FSCM would show for the month and year (01, 87) a weighted MDR count of 1.00 + .47 = 1.47 and an average day to close of ((30 + 14) + (40)) / 2 = 42 days.

Table C-2

EXAMPLE OF MDR FILE

FSCM	RCN	PRI	DATE	ACT	DEF	DAYS	CONTRACT
ABCDE	SXXXXA870001	4	87002	Α	D		DLAXXX84
ABCDE	SXXXXA870027	4	87007	F	A	30	Unknown
ABCDE	SXXXXA870063	4	87013	F	U	72	FXXXXX81
ABCDE	SXXXXA875027*	4	87110	F	A	14	DAAXXX86
ABCDE	SXXXXA870090	4	87027	F	В	40	NXXXXX84

<sup>\*</sup> Reopened 870027

Because of FORTRAN limitations, there are limits on the MDR file that is accessed. The number of MDR's must not exceed:

- 1. 100,000 total MDR's.
- 2. 5,000 "valid" MDR's.
- 3. 100 "valid" MDR per FSCM per month.

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·	·	0006000
	PGM=IEBGENER '	00160002
SYSPRINT DE		00170000
	DSN=FSA.QAMDR.YP21.DISP=SHR	00180002
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SYSUTZ DI		00190002
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	NIT=DISK, SPACE=(TRK, (100,50), RLSE),	0020002
		00210002
_	CB=(LRECL=90,BLK\$1ZE=90,RECFH=FB)	00220000
GENERATE		0022000
RECORD	MAXFLDS=15	C00240003
KECL'KU	FIELD=(2,124,,1), FIELD=(5,136,,4),	C00250003
		C0026 <b>0003</b>
	FIELD=(12,43,,10), FIELD=(1,272,,23),	
	FIELD=(5,2,,25),	C0028 <b>0003</b>
		C0029 <b>0303</b>
	FIELD=(1,89,,31),	C0030 <b>000</b> 3
	FIELD=(1,79,,33),	C00310003
	FIELD=(1,261,,35),	C0032 <b>000</b> 3
	FIELD=(3,150,,37),	C00320003
	FIELD=(1,273,,41),	C0034000
	FIEL0=(1,270,,43),	C0340002
	FIELD=(4,30,,45),	C00340002
	FIELD=(15,162,,50),	
•	FIELD=(2,233,,66),	0034000
/*	FIELD=(17,186,,69)	0035000
=	TAPE CREATED BELOH ************************************	0004100
	EXEC PGH=UTC123	0009000
	DD DSN=ZS.QAHDRY.DISP=SHR	001000
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	DO DSN=DCASR.CLE.HDR.DISP=(.KEEP),UNIT=TAPE.	0013000
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	ABEL=(,SL,RFTPD=5)	0014100
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CHARACTER'IZ FIL3
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                                  PARM.GO.'LET,NORES, EP.MAIN, SIZE "SCUCOO"
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UNIT=3380, SPACE=(CYL.(1.1), RLSE),
VOL=SER=DGROO!
//GG.FTOGFOO! 00 SYSQUI=*
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DISP-(. PASS).

UNIT-3380.

DCB-(RECFM-FB.LRECL-90. BLKSIZE-18000).

SPACE-(TRK. (19.1). RLSE).
                        //STEP1 EXEC FORTVCG.FVREGN+2500K.GORFGN+2000K.
                                                                                                                                                                                                                                                                                                                                                                              /GO FTOIFOOI DD DSN-GOR.GROVER.MORSTL.TEMP.,
DISP-SHR
/GO FTOZFOOI DD DSN-GOR.BROOKS.STL.MORTEMP!,
DISP-(,PASS),
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         //SORTWKO! DO UNIT-WORKD, SPACE=(TRK, 10)
//SORTWKO2 DO UNIT-WORKD, SPACE=(TRK, 10)
//SORTWKO3 DO UNIT-WORKD, SPACE=(TRK, 10)
//SYSIN DO **
SORT FIELDS=(10,8,CH,A, 19,3,CH,A, 18,1,CH,A)
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DISP-OLD
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//SYSUDUMP DD SYSOUT=*
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//SYSUDUMP DO
//SORTMSG DO
//SYSUUT DO
//SORTEN DO
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//SORTLIB
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                                                                                                                                                                                                                                                                                                                                                                                                                                                     INPUT: MATERIAL DEFICIENCY REPORT (MOR) FILES FROW FIVE DCASRS GLIPUT: MATERIAL DEFICIENCY REPORT (MOR) FILES FROW FIVE DCASRS GLIPUT: LISTINGS OF NUMBER OF MORS BY MANUFACTURERS BY MCNTH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             FIRST, IN THE SUBROUTINE CALLED "REVIEW", THE RAW DATA IS READ FROM FILE OWE, SCREENED FOR ERRONEOUS DATA FIELDS
AND THEN REVERTEN TO FILE TWO
SECOND, IN "READER", FILE TWO IS READ INTO AN ARRAY.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        THE PURPOSE OF THIS PROGRAM IS TO CREATE AN INPUT FILE FOR ADDITIONAL PROCESSING. THE END RESULT OF THE PROGRAM IS A LISTING WHICH SHOWS HOW MANY MATERIAL DEFICIENCY REPORTS (MOR) ARE RECEIVED BY THE DCASH FOR A GIVEN MANUFACTURER IN A GIVEN MONTH. THE LENGTH OF TIME BETWEEN THE FISCALY FARE OF THE CONSIDERATION. OF THE BOTHER YEAR OF THE GREATER WEIGHT NITH THE SHORTER TIME CARRYING THE GREATER WEIGHT IN ADDITION. THE NUMBER OF DAYS TAKEN TO CLOSE THE YOR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             IN "JOATER", THE LAST THREE DIGITS OF THE JULIAN DAFE OF THE JULIAN DAFE OF THE DATE WOR WAS RECEIVED IS CONVERTED INTO MORINS ONE THROUGH TVELVE.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          Ĭ
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   FOURTH, IN "SORTER", THE NORS ARE SORTED ACCORDING TO FSCH AND THE YEAR AND MONTH THE MORS WERE RECEIVED.
                                                                       WRITE(2.1) FILI(1).CNBRA(1).CNBRR(1).CHBRC(1).FIL2(1).

*PRI(1).FIL3(1).VR(1).MD3(1).FIL4(1).FAC(1).FIL5(1).

*FOEF(1).FILG(1).FDAYS(1).FIL7A(1).FIL7B(1).FY(1).FILG(1).
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         FIFTH, IN "WEIGHT", THE TIME BETWEEN THE FISCAL YEAR OF
                                                                                                                                                                                                         PARM. GO. 'LET, NORES, EP.MAIN, SIZE "500000"
                                                                                                                                                           DO DSN-GOR BROOKS.STL.MORTEMP2.
DISP-GLO
DO DSN-GOR.BROOKS-STL.MORTEMP3.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                THE LUGIC OF THE MAIN PROGRAM IS AS FOLLOWS:
                                                                                                                                                                                                                                                                                                                                 //STEP4 EXEC FORTVCG, FVREGN-2500K, GOREGN-2000K.
                                                                                                                                                                                                                                                                                                                    .
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                                                                                                                                                                                                                                                                                                                                                                                                         MODIFIED BY FLB ON 10/20/87
              FOAYS(1)-FOAYS(2)
FILTA(1)-FILTA(2)
FILTB(1)-FILTB(2)
FY(1)-FY(2)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    ARE LISTED.
                                                                      FILB(1) -FILB(2)
                                                                                                                                                                               /CO. F TO 1 F 201
                                                                                                                                                                                                    /GB. (TO2F001
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	veichts used)		G
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	S REQUIRED	E MOR ARE WRITTEN TO FILE TAKE.	0201000
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			100000000
•		. V. C.	0209000
	CONTRACTOR AND OCCUR.		02 100004
Ž	SON NOT SELVEN THE SOUND SERVEN SELVEN SELVE	RXS	0211000
			021200
<b>V</b> C	ACTION CODE		0514000
OAVSCL		TAKEN TO CLOSE OUT MOR	02150004
		ONE LETTER CODE	02160004
FAC		•	0217000
FDAYS	_		0215000
FOAYS	DAYS TO		0220000
FDEF		LLERS	022 10004
F11.2	FILLER #2	RECORD MANIPULATIONS	02220004
FIL3	FILLER #3		277
F11-4	FILLER #4		7225000
FILS	FILLER AS		02250004
FIL6	7.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1		0227000
F11.8	FILLER /8		02280004
F119	FILLER #9		0223600
FPRE	PRIORITY CODE	IS 'S' IN ALL CASE	v
2 2	2	IFIES MAPIUFACTURER	02320004
FSCA	MANUFACTURER CODE		02330004
FY	FISCAL VEAR	YEAR OF CONTACT	02350004
Q N	END SULTCH	D PROPERLY END D	02360004
IFY	•		02370004
ITEMP	_	USEO IX SONTEN	02390004
I TEMP2	TEMPORARY STORAGE	-SORTER	02400004
LIEMPA	TEMPORARY STORAGE	Z	02410004
I TEMPS		•	0277000
I TEMP6	RARY	2 :	024:10004
3	AARAY PARAMETER	16 35 mm	02450001
	DO LOOP PARANETER	USED IN SORTER.	02460004
X X X			024/000
MORCTR	MOR COUNTER		02480004
HORNON	NUMBER OF HORS	I'M NUMBER OF ROR MECORDS AND	02500004
	à	THREE DIGIT INTEGER	02510004
2		GIT CONVERTED INTE	02520004
E01	MONTH MOR RECEIVED	CHARACT	02540004
3	OC COS BABANETES	IN TRAINER OF THE SCHOOL OF THE	0255000-1
<b>2</b> 0		Ž	02560001
<u>ک</u>	RECORD CONTROL NUMBER		02570004
SORKEY			0258000
5	VEIGHT	ARBITRARY WEIGHT ASSIGNER IN	
		•	02600004

HURPOSE: TO INITIALIZE DECLARE A:D DEFINE PROCRAM VARIABLES PURPOSE: TO INITIALIZE DECLARE A:D DEFINE PROCRAM VARIABLES CHARACTER SOREY(SOCO) 10, FSCM(SOCO) AC(SOCO) CHARACTER SOREY(SOCO) 10, FSCM(SOCO) 17(SOCO) DAYSCL(SOCO) HEAL VIDNOR(SOCO) 10, MOI (SOCO) 10, MOI (SOCO) 17(SOCO) DAYSCL(SOCO) HEAL VIDNOR(SOCO) 10, MOI (SOCO) 10, MOI (SOCO) 17(SOCO) DAYSCL(SOCO) HEAL VIDNOR(SOCO) 10, MOI (SOCO) 10, MOI (SOCO) 17(SOCO) DAYSCL(SOCO) HEAL VIDNOR(SOCO) 10, MOI (SOCO) 10, MOI (MOI (SOCO) 10, MOI (SOCO	2000
INTTALITATION SECTION  LINETALITATION SECTION  CHARACTER SORKEY SOOO) 10 F SCH (5000) AC(5000)  LINEGER SORKEY SOOOD 10 F SOOOD AC(5000) AC(5000)  LINEGER SORKEY SOOOD 10 F SOOOD AC(5000) AC(5000)  LINEGER SOOOD 10 F SOOOD AC(5000) AC(5000)  LINEGER SOOOD 10 F SOOOD AC(5000)  LINEGER SOOOD 10 F SOOOD AC(5000)  CALL SOOTER SOOOD AC(5000)  CALL REDERING SOON AC(5000)  CALL REDERING SOON AC(5000)  CALL SOOTER SOOOD AC(5000)  CALL SOOTER SOOOD AC(5000)  CALL SOOTER SOOTER SOOTER SOOTER SOON AC(5000)  CALL SOOTER SOOTE	
PURPOSE: TO INITIALIZE, DECLARE AND DEFINE PROCRAM VARIABLES PURPOSE: TO INITIALIZE, DECLARE AND DEFINE PROCRAM VARIABLES CHARACTER SORVEY(5000) FOR (5000) OF (5000) AC (5000) INITIAL STORY (5000) FOR (5000) OF (5000) OF (5000) OF (5000) INITIAL STORY (5000) FOR (5000) FOR (5000) OF (5000) OF (5000) INITIAL STORY (5000) FOR (5000) FOR (5000) OF (5000) INITIAL STORY (5000) FOR (5000) FOR (5000) CALL BARER (5000) CALL CALL C	92470001
CHARGES TO [NITIALIZE, DECLARE AND DEFITE TOWARD CHARACTER SORDING (5000) 10, 9504(5000) 10, 950	0268000
PURPOSE: 10 CHARACTER SORKEY(3000) *10,FSCH(3000) AC(5000) CHARACTER SORKEY(3000) *10,FSCH(3000) AC(5000) DAYSCL(5000) CHARACTER 1 RCANAGE 1000) PRI(5000) UF(15000) DAYSCL(5000) CHARACTER 1 RCANAGE 1000) COLL REVIEW(SORAL) CALL REVIEW(SORAL) CALL SORTER(SORAL) CALL SORTER(SORAL) CALL WRITER(SORAL)	02690004
CHARACTER SORKEY(\$000) 10.70 (5000) ACT (500	927600
CHARACTER TRENTSCOOL MOTIONOL MOTION OF THE	01110001
THE AL WINGSTOND TO THE ALGOEF SORNEY COMMON DAYSCLL IFY, KYR, MOI, MOI, MOI, MOI, MOI, MOI, MOI, MOI	0273000
MAIN PROGRAM  MAIN PROGRAM  MAIN PROGRAM  CALL METER (MORVAL)  CHARACTER 3 FSCM1  CHARACTER 4 FSCM1  CHARACTER 5 FSCM1  CHARACTER 5 FSCM1  CHA	0274003
MAIN PROCRAM  MAIN PROCRAM  MAIN PROCRAM  MAIN PROCRAM  CALL METER (MORVAL)  SUBROUTINE STIEM (MORVAL)  SUBROUTINE STIEM (MORVAL)  SUBROUTINE STIEM (MORVAL)  CHARACTER 1 FROM FRI. FAC. FOFF  CHARACTER 2 FSCM1  MORVAL 0  END 00 10 G010 25  CHARACTER 3 MO3  CHARACTER 4 FDAYS!  MOSVAL 0  END 00 10 G010 25  CHARACTER 3 MO3  CHARACTER 4 MOS  CHARACTER 3 MO3  CHARACTER 4 MOS  CHARACTER 4 MOS  CHARACTER 5 MOS  CHARACTER 5 MOS  CHARACTER	02750004
MAIN PROCESSA MAIN PROCESSA CALL ACTER(MORAL) CALL JOATER(MORAL) CALL JOATER(MORAL) CALL JOATER(MORAL) CALL JOATER(MORAL) CALL SORTER(MORAL) CALL STREEK(MORAL) STOP END SUBROUTINE S SUBROUTINE REVIEW RECORD FOR ERROWEOUS DATA INPUT PURPOSE: TO REVIEW RECORD FOR ERROWEOUS DATA INPUT PURPOSE: TO REVIEW RECORD FOR ERROWEOUS DATA INPUT PURPOSE: TO REVIEW REETS THESE CRITERIA THE RECORD WILL IF THE DATA MEETS THESE CRITERIA THE RECORD WILL CHARACTER'S FSCM! CHARACTER'S FSCM! CHARACTER'S FSCM! CHARACTER'S FSCM! CHARACTER'S MOST STORY OF STORY	217000
MAIN PROGRAM  CALL ACVIEW(WORNUM, MORVAL)  CALL ACVIEW(WORNUM, MORVAL)  CALL AGRIER(WORNAL)  CALL SORTER(WORNAL)  CARROTTER FECORO FOR ERROHEOUS DAIR INPUT  CHARACTER FECORO  CARROTTER WORNAL  CHARACTER WORNAL  CHARACTER WORNER  CHARACTER WORNAL  CHARACTER FOATS I  CHARACTER WORNAL  CHARACTER	ě
US DATA [NPUT ERIA THE RECORD WILL BLANK OR ZERO (FPRI.NE.O.).AND.	
US DATA INPUT ERIA THE RECORD WILL BLANK OR ZERO GERI. NO. ). AND.	02800004
US DATA INPUT ERIA THE RECORD WILL BLANK OR ZERO BLANK OR ZERO (FPRI.NE. 'O'). AND.	0282000
ERIA THE RECORD WILL BLANK OR ZERO BLANK OR ZERO (FPRI.NE. 'O'). AND.	0283000
US DATA [MPUT ERIA THE RECORD WILL BLANK OR ZERO (FPRI.NE. 'O'). AND.	0284000
US DATA [MPUT ERIA THE RECORD WILL BLANK OR ZERO GERINE. NO.). AND.	028 50004
ERIA THE RECORD WILL BLANK OR ZERO BLANK.	0287000
ERIA THE RECORD WILL BLANK OR ZERO	02880004
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ERIA THE RECORD WILL BLANK OR ZERO (FPRI.NE. 'O'). AND.	02920004
ERIA THE RECORD WILL SIAN OR ZERO (FPRI.NE. 'O'). AND.	0293000
ERIA THE RECORD WILL  SERIA THE RECORD WILL  N. FPRI, FAC, FDEF, I END)  BLANK OR ZERO  (FPRI.NE. 'O'). AND.	0294000
ERIA THE RECORC	02960004
FRIA THE RECORC	0297000
N.FPRI.FAC, FOEF BLANK OR ZERO (FPRI.NE. 'O').	02980004
N.FPRI.FAC, FOEF BLANK OR ZERO (FPRI.NE. 'O').	0300000
N.FPRI.FAC, FOEF BLANK OR ZERO (FPRI.NE. 'O').	0301000
N.FPRI.FAC, FOEF BLANK OR ZERO (FPRI.NE.O.).	0302000
N.FPRI.FAC, FOEF BLANK OR ZERO (FPRI.NE.O.).	03010001
N.FPRI.FAC, FOEF BLANK OR ZERO (FPRI.NE.O.).	030\$000
N.FPRI.FAC.FOEF BLANK OR ZERO G(FPRI.NE.O.).	03060004
N.FPRI.FAC.FDEF BLANK OR ZERO (FPRI.NE.O.).	0307000
N.FPRI.FAC, FOEF BLANK OR ZERO J. (FPRI.NE.O.).	0309001
N.FPRI.FAC, FOEF BLANK OR ZERO J. (FPRI.NE. 'O').	03 100001
CALL REEDER(FSCM1, WO3, TT, TK, TK, TK, TK, TK, TK, TK, TK, TK	000150
THAT PRICEL. NE. 'S'. ANO. (FPRI.NE. '). ANO. (FPRI.NE. 'S'.). THEN 'S'.	0313000
F((FFKI.M. TATION CODE IS F OR Z. )) AND.  ((FAC.EO.F.).OR.(FAC.EO.Z.)) AND.  (TAT.EO.F.).OR.(FAC.EO.Z.) AND.  (***********************************	0311000
	000160
	03170004
	03130004
z	0324000
CALL WATER (FSCRI, MO3, FY, VR. TOATS)	0126000
ELSE 20 20 20 20 20 20 20 20 20 20 20 20 20	03270004
ENDIA.	0008260
CONTINUE	0330000
1	0331000

		01160004
PURPOSE:	DSE: IMPUTS A RECORD	013800
	8-3 F(L1,M03	03100004
CHARAC	TER'S FSCH	03410004
CHAR	# FL2.FIL+.F.	03120004
A A A		03110001
CHAN	Ξ	03480004
CHAR	FOATSI	03160004
CHAR	CTARCER (4 FICE	0008450
	THE FILT FROM FILT FPRI	03490004
READ( 1	101.END-11) FILT. TAC. FILE. FOEF.	032000
٠	The state of the s	035 1000
		00000000
٠,	The state of the s	03540004
		03220004
:		03560004
12 RETURN		0337000
2		0006810
	PERSON NOW NOW AND MAN AND MONTH NAME OF THE PARTY NAME OF THE PAR	0300000
	Current of the second of the s	03610004
		03620004
,	TO MOLLE GUTPUT TO FILE NUMBER 2	03630004
PURPOSE:		03610004
CHAR	101	03660004
CHAR	CHANACTER'S YR.FY FILS FILS FILG FACN FPRI FAC FOEF	03670004
CHAR		0368000
K O T	Ž	0359000
WRITE(2	FSCMI, FRCN, FPRI, IN.	0371000
•		03720004
102 FORM		03710004
		03750004
2		03760004
	GEANER (MORVAL	03770004
SUBR		0379000
	S S S S S S S S S S S S S S S S S S S	03300001
PURPOSE	••	03810004
	CARE CORKEY (5000) - 10, FSCM (5000) - AC (5000)	4000CBE0
N O O	CHARACTER 1 RCN(5000), PR(5000), US (5000), DAYSCL(5000)	03840004
INTEGER	3ER KYR(3000), MO1(3000)	0385000
REAL	-	03860004
CO	SA DAVICE BOX PRE ACCORD OF SANKE	0387000
COMMON		000
***		03900004
2	Fot BOTTAL (1) PRICED.	03910004
100 READ(2	.ve(1) .mo ((1). AC(	01120004
• •	(1). SORK	0394000
102 FORM	M. A. A. M. M. M. L.	03950004
		0396000

EN(MORVAL)  NUMER JULIAN DATES INTO MONTHS 1  (15000) PRI(5000) DEF(5000) AC(5000)  (25000) PRI(5000) DEF(5000) AC(5000)  (2) MODI(5000) MODINATE  (3) MODI(5000) MODI(50) THEN  (4) MODI(5000) AND (MODI(5) LE (599)) TH  (5) MODI(500) AND (MODI(5) LE (190)) TH  (6) MODI AND (MODI(5) LE (190)) TH  (7) MODI (500) AND (MODI(5) LE (190)) TH  (7) MODI (500) AND (MODI(5) LE (190)) TH  (7) MODI (500) AND (MODI(5) LE (190)) TH  (9) MODI (500) AND (MODI(5) LE (190)) TH  (1) MODI (500) AND (MODI(5) LE (190)) TH  (1) MODI (500) AND (MODI(5) LE (190)) TH  (1) MODI (500) AND (MODI(5) LE (190)) TH  (2) MODI (500) AND (MODI(5) LE (190)) TH  (3) MODI (500) AND (MODI(5) LE (1900)) AC(5000)  (5) MODI (500) AND (5000) AC(5000) AC(5000)  (5) MODI (5000) AND ATOMOR  (5) MODI (5000) AND AC(5000) AC(5000)  (5) MODI (5000) AND ATOMOR  (5) MODI (5000) AND AC(5000) AC(5000)  (5) MODI (5000) AND ACOND (5000) ACOND (5000)  (6) MOD	400006E0				YSCL(5000) 04040004				70001110	04120004		<b>≈</b>	0417004	2		EN 0420004		Z	2.	2006210		EN 04280C04						0003110	1000/E10 1000/E10	10006010	70001710	10002110	04430004	1000110			07480007			·				1000810 1000810	**************************************	04610004	04620004
		- CANNEST JULIAN DATES INTO MONTHS ! "	to consens	FR SCREEY (\$000) -10, FSCN (\$000) 3	ER - 1 BCN( 5000) - PR( 5000) - LFY( 5000) - OA	KYR(5000). NO!(3000). mark	DINDR(SOOD)	DAYSCL, IFY, KYK, MOTONICALINATION OF SORKEY	NOCE, ACK. The Color of the Col			1 (050.3). LE. 050) TH	(3) " 02 (1) GE.060). AND. (NO!(J). LE.089)) TH		[F((MOI(J).GE.090).AND.(MOI(J).LE.1137)	) • O4 (15.131) TH	[F((MD1(D):66:120):mm:(D):66:120)	) = U3 rf((MO1(J),GE.152).AND.(MO1(J).LE.180)) TH	H (016 31 (17) 00 (	IF ((MOI(d), GE. 141), AND. (MOI(G), CC)	= 07 (4) GE. 212). AND. (MO1(J). LE. 242))	(12,23) (m) (m) (E,272))	1 (D) . GE . 243 . AND . (D) . (D) . (D)	# 09 FE ( MO ) ( J) . GE . 273 ) . ANG . ( MO ) ( J) . LE . 305 ) )	* 10 TO THE TOTAL AND (MOSCA) LE 335))	F( MO1( J) . GE . 306) . AMD . LT	# 11 Effect(J), GE. 336), AND. (MO1(J), LE. 366))			s. • :					A 2417000	AND BY MONT		10 11 EMP 6 10 10 10 10 10 10 10 10 10 10 10 10 10	ER-S ITEMP!	ER SORKEY (3000) PRI (5000), DEF (5000), AC (5000)	KY#(\$000).NG !(\$000), MD2(\$000), IFT(\$000).	Store Scool	SCR. BCK. DER. SORKEY		ZX. 1 = 0		اد نو ا اد ده

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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        052 1000 1
C. SUBROUTINE VEIGHT (MORVAL)

C. PURPOSE: TO COMPUTE A MEIGHTED AVERAGE OF MORS BY MANTH MOR WAS RECEIVED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SUBROUTINE SAMER(MDRVAL, MORCTR.M)

C PURPOSE: TO CHECK FOR RECORDS MITH
                                                                                                                                                                                                                                                                                    INTEGER MURGIR(5000)
CHARACTER SURKEY(5000)*10.FSCM(5000)*5
CHARACTER SURKEY(5000)*10.FSCM(5000), AC(5000)
CHARACTER FY R(5000). MURGISONO), BEF(5000), AC(5000)
RNTEGER WYR(5000), MURGISONO), MURGISONO), IFY(5000), DAYSCL(5000)
REAL WIDMOR(5000)
COMMON DAYSCL.IFY, KYR, MUI, MOZ, WIDMOR
COMMON DAYSCL.IFY, KYR, MUI, MOZ, WIDMOR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        OAYSCL(M) - OAYSCL(M)/MORCTR(M)
M-H-MORCTR(M)-F
CO TO 25
RETURN 2
                                                                                                                                                                                                                                                                                                                                                                                                                                           JJ = M + N - 1

[F (N .EQ. 1) GDT0 30

DAYSCL(M) = DAYSCL(M) + DAYSCL(JJ)

CALL AGERWIJJ)

WTOMOR(M) = WTOMOR(M)+WT
                                                                                                                                                                                                                                                                                                                                                                  M * N * 1

IF (M EQ MORVAL+1) GG TG 55

VTOMOR(M)=0.0

CALL SAMER(MORVAL,MORCTR,M)

L=NDRCTR(M)

0G 45 N=1,L
                                                                                                                                                                                                                                                                                                                                                                                                                                  IF (L .EQ. 1) G0T0 30
                                                                                                                                                                                                                                                                                                                                                               0-2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          8
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U	WITH THE SAME PARAMETERS. THIS TOTAL WILL BE USED IN WAITER TO COMPUTE WEIGHTED AVERAGES	05310004
<b>U 5</b>	INTEGER MONCTR(5000) 10, FSCM(5000) -5	05150001 05150001
	CHARACTER 3000000000000000000000000000000000000	05370004
	REAL WIDDEN SOOD WINDS WITHOUT TO COME	05390004
·, / (	COMMON FISCR. RCN. PRI. AC. OF . LONG.	05420001
<b>ပ</b> ပ ပ	THIS DO LOOP IS LIMITED TO THE NUMBER	05130004
00	OF HORS OF A STATE LIMITED THE LOOP, MAY REGULAR MAINTENANCE CONTROL OF THE LOOP, MAY REGULAR MAINTENANCE OF THE	05460004
U	MORCTR(M) - 1	05480004
	# 1 F ( F 90 60 F 90 K ) F 4 F 5 F 5 F 5 F 5 F 5 F 5 F 5 F 5 F 5	05500004
*) : :/:: :::	FORCING STATES OF THE STATES O	002530004
	S 10 40	0555000
09	CONTINUE	0556000
2		0558000
u Ü		05500001
	SUBMOUTINE BORKERS OF THE STREET OF THE STRE	05620004
ů v	TO COMPUTE AN AGE AND CORRELATE IT TO A RESPECTIVE	02610001
U U	PERPOSE	0565000
υ	B. COCCE COCCE CO. C.	05670004
	CHARACTER SORKEY (5000) - 10.F SCH (500) - AC(500) CHARACTER F RCN(500) - 10. CHARACTER F RCN(5000) - 10. CHARACTER F RCN(5000) -	05685004
Para State State State	INTEGER KYR(\$000).NO1(\$000).344(3000)	05710004
	REAL WORKS DAYSCLIFY, KYR, MOI, MOZ, WIDSON COMMON DAYSCLIFY, KYR, MOI, WIDSON COMMON DAYSCLIFY, MOX, MOI, WIDSON COMMON DAYSCLIFY,	05720004
	4077 >40 OF JA	05740004
	F ((AGE.EQ.1) DR. (AGE.EQ.2)) WT = 1.0	05750001
		0578004
¥	IF (AGE EO 3) W	05800004
်   		05810004
0	SUBROUTING WRITER(MDRVAL)	058 10004
	C. S. C.	05860004
0.0		05880004
ွဲပ	CHARACTER SORKEY(\$000)*10.FSCM(\$000)*5 CHARACTER*1 RCN(\$000);PRI(\$000);DEF(\$000).AC(\$000) CHARACTER*1 RCN(\$000);PRI(\$000)	0590000
	INTEGER KYR(5000), MD1(5000), FULL COLLEGER KYR(5000), MD1(5000)	05920004
i de La Sala Salar	COMMON PACEL FFY, KTR, NOT, NAT.	05950004
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WRITE THE FIRST RECORD

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ELSE WRITE(3,190) FSCM(1), WOZ(1), KYR(1), WTOMOR(1), DAYSCL(1)

ENDIF

190 FORMAT(AS, 2X, 12, 2X, 13, 2X, FS, 2, 2X, 14)

192 CONTINUE
WRITE(3,190) FSCM(1),M02(1),KYR(1),WTOMOR(1),OAYSCL(1)
                    VALUER THE REST OF THE FILE

DO 192 1-2, MORVAL

IF ((FSCM(1), EQ, FSCM(1-1)), AND. (KYR(1), EQ, KYR(1-1))

- AND. (MOZ(1), EQ, MOZ(1-1)) THEN

GO 10 192

ELSE
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Appendix D

File Merger

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00044039
00045039
00046039
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000 49036
000 49 129
000 49229
000 49328
000 49429
                                          //FORT.SYSIN DD DSN=GOR.GROVER.FOR(MATCH2), DISP=SHR
//GO.FTO!FOO! DD DSN=GOR.GROVER.STL.SORT.SEP87,DISP=SHR
//GO.FTOZFOO! DD DSN=GOR.GROVER.FAC.STL.SEP87,DISP=SHR
//GO.FTOZFOO! DD DSN=GOR.GROVER.FAC.STL.SEP87,DISP=SHR
//GO.FTOZFOO! DD DSN=GOR.GROVER.STL.INTAPE.JUL87,UNIT=TAPE.
// DISP=(NEW.CATLG.DELETE),DGB=(LRECL=347,RECFM=FB.BLKSIZE=17350).
// LABEL=EXPOT=90CO!
//GO.FTOGFOO! DD SYSOUT=*
//SYSOUIM DD SYSOUT=*
//SYSOUIM DD SYSOUT=*
//SYSORIM DD SYSOUT=*
   //GDR6040F JOB (6040,GDR), GROVER', CLASS=3,MSGCLASS=X
                              //RUNFIN EXEC FORTVCG
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00500016
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TIMING CONVENTION FOR HISTORY RECORDS IS UMPPI IS THE CURRENT RECORDODS20033
AND KMPPI IS THE PREVIOUS RECORD. INPPI IS THE NEXT RECORD TO READ. 005300033
UMPPI=INPPI
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     00550010
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          IF CURRENT AND PREVIOUS RECORDS HAVE DIFFERENT FSCMS, WRITE PREVIOUSOOGOOGTS
FSCM RECORDS TO TAPE.IF THE SAME ATTEMPT TO MERGE WITH MOR FILE. 00610033
IF(AA(JNPP1) .GT. AA(KNPP1)) GOTO 190
IF(AA(JNPP1) .EQ. AA(KNPP1)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             00450033
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    100 IF(ISKIP-1) 109.101.101
101 READ(1,102.END-330) DUMI(INPP1).AA(INPP1).DUM2(INPF1).88(INPP1)
1.CC(INPP1).DUM3(INPP1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               UPON IDENTIFICATION OF A FIRST FSCM RECORD. ATTEMPT TO MERGE WITH FACILTY PROFILE
THIS MODULE MERGES THE FACILTY PROFILE, THE HISTORY FILE AND
THE MOR FILE BY FSCM TO PRODUCE A MASTER DATA FILE FOR THE MODEL
                                                        ARRAYS ARE DIMENSIONED TO ACCEPT NO MORE THAN TEN YEARS OF DATA
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               READ NPP1 FILE RECORD TO BEGIN MATCHING PROCESS ...
                                                                                    CHARACTER A.S.AA(120)-S.DUM1(120)-10.DUM2(120)-4
CHARACTER DUM3(120)-305.ADPER(120)-2.DPER-2.FLUF1-19
CHARACTER FLUF2-16.FLUF3-137.AAA*5
INTEGER BB(120).CC(120).B.C.E.NQAR(120).DAYSCL(120)
                                                                                                                                                                                                                                                 NEXT THREE VARIABLES ARE USED TO SUPPRESS FILE READ
                                                                                                                                                                              ... INITIALIZE AND SET DEFAULT VALUES ...
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         ... INITIALIZATION COMPLETE ...
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       102 FURMAT(A10.A5.A4.12.12.A305)
                                                                                                                                                                                                                       IF(JNPP1 .EO. 1) GG TG 110
                                                  DECLARE AND ARRAY VARIABLES
                                                                                                                                                                                                                                                                                                                                                                                                                                              SET DEFAULT VALUES
                                                                                                                                                                                                                                                                                                                                                                                         00000. *(11) VV
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                                                                                                                                                     REAL WINDR(120)
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         WMDR(1)=0.0
DAYSCL(1)=0
                                                                                                                                                                                                                                                                                                   KCTL=1
AAA-'AAAA'
A-'AAAAA'
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                          A) AND ((CC(JNPP1)00660040
                                                                   IF((AA(JNPP1) .LT. A) .OR. ((AA(JNPP1) .EQ. A) AND. ((CC(JNPP1)00630040 .LT. C) .DR. ((BB(JNPP1) .LT. B) .AND. (CC(JNPP1) .EQ. C))))) 00700041 GDTD 101
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IF(((CC(JMP1) GT. C) .OR. (BB(JMP1) .GT. B)) .AND. (CC(JNP1)00640039
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                                                                                                                                                                                                                                                                          INTERIOR PROFILE HAS BEEN REACHED OR HISTORY LAGS PREVIDUS PROFILE

IF END DE PROFILE HAS BEEN REACHED OR HISTORY LAGS PREVIDUS PROFILE

IN OIF (JUCTL. EQ. O) GOTO 200

IF (AAA .GT. AA(JNPP1)) GOTO 200

IF HISTORY MATCHES PREVIOUS PROFILE, SKIP THE READ AND MERGE RECORDS

IF (AAA .EQ. AA(JNPP1)) GOTO 130

READ A NEW PROFILE RECORD, IF FSCM MATCHES HISTORY FSCM, MERGE

READ(2, 120 FORWAT(A10, AS, A 16, IZ, AZ, A137)

IF NO MATCH IS FOUND, DEFAULTS VALUES ARE KEPT. SEE INITIALIZATION.

IF (AAA .EQ. AA(JNPP1)) GOTO 200

IF (AAA .EQ. AA(JNPP1)) THEN
                                   (CC(JINPFT) EQ C))))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                WRITE(4,191) DUMI(L), AA(L), DUM2(L), BB(L), CC(L), DUM3(L), NOAR(L), ADPER(L), WMDR(L), DAYSCL(L), L, KNPP1 FORMAT(A10,A5,A4,12,12,A305,12,A2,F5.2,14,213)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            A MATCH HAS BEEN MADE, APPEND PROFILE VARIABLES TO HISTORY RECORD.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  ONCE END OF PROFILE HAS BEEN REACHED, JCTL TURNS OFF FUTURE READS
                      IF((AA(UNPPI) GT. A) .OR. ((AA(UNPPI) .GT. C) .OR. ((88(UNPPI) .GT. B) .ANO. GOTO 104
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       *** RESET COUNTERS AND DEFAULTS ***
                                                                                                                                                                                                                                           *** READ FACILITY PROFILE FILE ***
                                                                                                                                                                                              *** WRITE RECORD TO TAPE**
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             DUM1(1)=DUM1(JNPP1)
DUM2(1)=DUM2(JNPP1)
DUM3(1)=DUM3(JNPP1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                I COUNT - I COUNT + 1
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CC(1)=CC(JNPP1)
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NQAR(J)=MQAR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            AOPER(J) =OPER
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                                                                                                                                                                                                                             *** STEP 3 ***
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                                                                                                                            GO TO 240
                                                                                                                                                       GO TO 310
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1, AOPER(N), WMDR(N), DAYSCL(N), N, KNPP 1
332 FORMAT(A10, AS, A4, I2, I2, A305, I2, A2, F5, 2, I4, 2I3)
                                                                                      READ IS SUPPRESSED IF THE END OF MOR FILE HAS BEEN REACHED OR
                                                                                                                                                                                                                                                                                                                                                                                                THE HISTORY FILE LAGS THE MDR FILE. GD BACK AND READ ANDTHER HISTORY RECORD. MOR COUNT OF CURRENT HISTORY DEFAULTS TO ZERO
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    310 WRITE(6,320) AA(KNPP1), AA(JNPP1)
320 FORMAT(5x, 'NPP1 FILE NOT SORTED BY FSCM IN ASCENDING ORDER
                                                                                                                       200 IF(ICTL-1) 215.201,201
201 IF(KCTL .EQ. 0) GGTG 101
READ MOR RECORD. PICK UP FSCM. YEAR. MONTH, AND MOR COUNT
READ(3,210.ERR-296.END-295) A.B.C.D.E
210 FORMAT(A5.2x, I2.2x, I3.2x, F5.2,2x, I4)
215 IF(A .GI. AA(JMPP1)) GGTG 270
IF(A .EQ. AA(JMPP1)) THEN
GG TG 220
                                                                                                                                                                                                                                                                                               220 IF(C-CC(JNPP1)) 201,230,280
230 IF(B-BB(JNPP1)) 201,240,290
A MATCH HAS BEEN MADE. APPEND MDR COUNT TO HISTORY RECORD 240 WHDR(JNPP1)*D
                                            *** MATCH TO MOR FILE BY FSCM AND MONTH AND YEAR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 WRITE(6,333) IFSCM, IYR, IMONTH, ICOUNT
                                                                                                          HISTORY FILE LAGS MOR FILE
                         *** END OF STEP 4 ***
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               *** END OF STEP 5 ***
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            *** END PROGRAM ***
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                                                                                                                                                                                                                                                                                                                                                              DAYSCL (JNPP 1)=E
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           290 IMONTH-IMONTH+1
                                                                     *** STEP 5 ***
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 333 FORMAT(5x, 4110)
                                                                                                                                                                                                                                                                                                                                                                                                                                 270 IFSCM=IFSCM+1
                                                                                                                                                                                                                                                       1CTL-1
GD TO 201
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   330 KNPP1=JNPP1
                                                                                                                                                                                                                                                                                                                                                                                           GO TO 101
                                                                                                                                                                                                                                                                                                                                                                                                                                                                              280 IYR=IYR+1
ICTL=0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    GO TO 101
296 GO TO 200
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## Appendix E

## The QUEST Model FORTRAN Source Code and JCL

	Page
Program Control File	E-2
Record Selection Process	E-3
QUEST JCL	E-4
QUEST FORTRAN Source Code	E-5 - E-24

### Program Control File

A four record disk file is accessed by QUEST to provide the following parameters. This file is updated by the computer operator prior to execution of QUEST. The program code addressing this file appears on pages E-5 and E-6.

First Record - Specifies Start Date.

Position 1 - 2; Month to begin Model measurement - 2N.

Position 3 - 4; Year to begin Model measurement - 2N.

Second Record - Specifies End Date.

Position 1 - 2; Month to end Model measurement - 2N.

Position 3 - 4; Year to end Model measurement - 2N.

#### Third Record

Position 1 - 2; Minimum number of monthly data points before the start month needed to have sufficient history to compute effectiveness scores - 2N. Throughout the model development and validation phases of this effort, this parameter was set at 5 months.

Position 3 - 4; Year before which all historical data is ignored - 2N.

#### Fourth Record

Position 1; Specifies whether or not the Alert File will be used by the model. If the Alert File is unavailable or not desired, position is "1".

Position 2; Specifies the output products. A "O" or blank will suppress all output files except a hard copy printout of the final model results. A "l" will cause intermediate disk output files to be created at various stages of the model, enabling more detailed analysis and diagnosis, if desired.

#### Record Selection Process

Records are screened by QUEST. Not all facilities or monthly records are evaluated from the merged tape file addressed in paragraph IIB.

<u>Inactivity</u>. If no QAR hours were reported against an FSCM in a given month, the monthly record is deleted (see Page E-6). If there are fewer months of available history than specified in the program control file (see Page E-2), the total history for the FSCM is deleted (see also Page E-6). Furthermore, if QUEST is asked to measure effectiveness over a longer period of time than the historical data will allow, a message is generated and the available monthly records are moved to the disk file but are disregarded in subsequent steps (see Page E-15 and E-17).

 $\underline{\text{Invalid or Missing Data}}$ . The model checks certain key elements per Page E-6.

<u>Date of Data</u>. If the data is older than specified by the Program Control File, the record is deleted. If the data is newer than the end date of the model it is likewise deleted (see Page E-6).

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// GO. FTO2F001 DD DSN-GOR, GROVER, ATL. JUL87. DI SP-SHR
// GO. FTO2F001 DD DSN-GOR, GROVER, ATLL BLKS IZE = 11350).
// GO. FTO3F001 DD DSN-GOR, GROVER, ATLLBL. YN, UNI T=3380.
// GO. FTO4F001 DD DSN-GOR, GROVER, ATLLBL. YN, UNI T=3380.
// GO. FTO4F001 DD DSN-GOR, GROVER, ATL. TUPYN, UNI T=3380.
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// GO. FTO4F001 DD DSN-GOR, GROVER, ATL. TUTYN, UNI T=3380.
// GO. FTO4F001 DD DSN-GOR, GROVER, ATL. OUTYN, UNI T=3380.
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// GO. FTO4F001 DD DSN-GOR, GROVER, ATL. DUTYN, UNI T=3380.
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// GO. FTO4F001 DD DSN-GOR, GROVER, ALERT. DAUG87. DI SP-SHR
// GO. FTO4F001 DD DSN-GOR, GROVER, JUL. MASTER. LONG, DI SP-SHR
// GO. FTO4F001 DD DSN-GOR, GROVER, JUL. MASTER. LONG, DI SP-SHR
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// SACE-(CYL. (2.1), RLSE).UNIT-3380, VOL-SER-WORKWS
//SORTWOOD DO UNIT-WORKD. SPACE-(CYL. 10)
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AND TYPE AND EFFECTIVENESS.
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OCCURATE TIME FRAME LIMITS ***

AN EXTERNAL FILE MUST BE SET UP TO CONTAIN DATES TO CONTROL MODEL OCCOOCCE
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STARTM AND STARTY ARE THE MONTH AND YEAR THE MODEL STOPS

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CHARACTER DCASR(120)*1, ADCASR*6, BF SCM(2000)*5, OPER(120)*2.

FLAG(120)*18, DLRIN(120)*12. DLROUT(120)*12. DLROH(120)*12.

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INTEGER MONTH(120)*12. DLAWHR(120)*12. DTDR(120)*12. DDDR(120)*14.

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***OMIT NEXT LINE FOR DLA-WIDE MODEL****
ADCASR**S1102A'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            ***THIS MODULE SELECTS RELEVANT DATA RECORDS FROM THE INPUT FILE.
PERFORMS EDIT CHECKS AND WRITES THE RECORD TO A DISK FILE.**
*** THIS PROGRAM IS THE VERSION USED FOR FINAL REPORT DOCUMENT *** THIS MODULE IS RUN AFTER A MASTER TAPE HAS BEEN CREATED BY MERGING THE MIS WITH THE MOR AND FACILITY PROFILE ***
                                                                                                                                                                                                                                         CHARACTER DCASR(120)*6, QADRG(120)*3, FSCM(120)*6, TYP(120)*1,
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PERFORM EDIT CHECKS ON DATES ENTERED
CALL TIMCHK(STARTM, STARTY, JERROR)
FF(JERROR ED. 1) GOTO 33
READ(3, 10) ENDMO, ENDYR
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1TH(I), YEAR(I), PLANHR(I), LOTINS(I), PVIHR(I),
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      01250002
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              2PEHR(1), AGOR(1), BGOR(1), CGOR(1).
30GDR(1), EGOR(1), ADMMHR(1), SHIPHT(1), WD(1), INTHR(1), REINHR(1), VISITO 1260000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      01160002
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  4(1), ECP(1), MIGHRI), HAG(1), FOULT), CAG(1), STATE (E) ACATA (E). SCONTR(1), DLRIN(1), DLROUT(1), ACNTRI(1), BCNTRT(1), GCNTRT(1), OCHTRI(1), OALTIN
                                                                                                                                                    10 FORMAT(212)
11 FORMAT(211)
16 FORMAT(1X, 'INPUT ACCEPTED NORMALLY, NO DEFAULTS. START', 213.2X, 1'END', 213)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  Z
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           IF(RECS(I) .LT. MONTHS) GGTO 190
IF(YEAR(I) .GT. ENDYR) GGTO 190
IF(YEAR(I) .EQ. ENDYR) .AND. (MONTH(I) .GT. ENDMO)) GGTO 190
IF (YEAR(I) .LT. ICUTYR) GGTO 190
ITOTHR-PLANHR(I)+PVIHR(I)+PEHR(I)+ODRHR(I)+TVLHR(I)+
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     6(1), 0ALIRE(1), ADM-ND(1), BON-ND(1), DON-ND(1), DLROH(1), NODR(1).
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  'B') AND (PVN(1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 2ECPHR(I)+MDRHR(I)+MTGHR(I)+POHR(I)

IF((ITOTHR .LE. 0) .AND. (WMDR(I) .EQ. 0.0)) GOTO 190

IF RECORD SURVIVES EDIT CHECK, ASSIGN A STRAT ID NUMBER
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                IF(FSCM(I) .EO. ' ) GOTO 190

IF((TYP(I) .NE. 'N') .AND. (TYP(I) .NE. 'R')) GOTO 190

IF(CMOTY(I) .GT. 'ZZ') GOTO 190

IF((PVN(I) .NE. 'A') .AND. (PVN(I) .NE. 'B') .AND. (PVN
                                                                                                                                                                                                                                     20 WRITE(6.25) MONTHS
25 FORMAT(1X,"HISTORY QUISIDE A.LOWABLE RANGE",12)
                                                                                                                                                                                                                                                                                          WRITE(6.35) STARTM, STARTY, ENDMO, ENDYR
FORMAT(1X, 'DATES NOT ACCEPTED, TRY AGAIN', 414)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             CALL STRAT(1,TYP,CMDTY,PVN.OPER.NOAR.ISTRAT)
WRITE NEW RECORD TO DISK FOR FURTHER USE
                                                                                                                                                                                                                                                                                                                                                                                             ***READ A RECORD FROM MASTER DATA FILE ***
                                                                                                                                                                                                                                                                                                                                                                                                                 ***CHECK FOR MISSING OR INVALID DATA ***
                                                        IF(MONTHS .LT. 3) GOTO 20
IF(MONTHS .GT. 99) GOTO 20
READ(3,11) LONG, ICIP
WRITE(6,16) STARIM, STARIY, ENDMO. ENDYR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               DELETE NEXT LINE FROM DLA-WIDE MODEL IF(DCASR(I) .NE. ADCASR) GOTO 190
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        ·) GOTO 190
CALL TIMCHK(ENDMD, ENDYR, JERROR)
                                     READ(3, 10) MONTHS, ICUTYR
                     IF (JERROR. EQ. 1) GOTO 30
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             COUNT-LCOUNT + 1
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             BISEO((I), RECS((), ISTRAT(())
150 FORMAT(A6,A3,A6,A1,A2,A1,212,414,13,212,211,214,12,213,12,13,214,01320002
1212,376,2,16,2A12,816,A12,12,15,13,15,12,A2,F5,2,14,213,14)
01340002
GO TO 195
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WRITE(6.203) KCOUNT, LCOUNT, NCOUNT
FORMAT(5x, RECORDS READ', 1x, 19, 10x, RECORDS WRITTEN ', 19, 10x, RECOO1420002
IFORMAT(5x, RECORDS READ', 1x, 19, 10x, RECORDS WRITTEN ', 19, 10x, RECOO1430002
IRDS SKIPPED ', 19)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                         01180017
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                                                                                                                                                                                                                                                                                                                                                                                         COMPARES FSCM WITH CONTRACTOR ALERT FILE, AND COMPUTES COMPARES FSCM WITH CONTRACTOR ALERT FILE, AND COMPUTES AN INDEX BASED ON ALERT, MDRS AND SEVERE ODRS.

CODES ASSIGNED ARE 1-4 AS FOLLOWS: 1 IS A PROBLEM RESIDENT FACILITY. 2 IS A NORMAL RESIDENT. 3 IS A PROBLEM NOTRESIDENTAND 1 IS A PROBLEM NOTRESIDENTAND 1 IS A NORMAL NONRESIDENT.
7PVIIID([], PELONP([), PEELNP([), NOAR([), OPER([), WMDR([), DAYSCL([),
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          ***READ FIRST RECORD FOR FACILITY***

READ (1,001,202 000) DENSE(1), GREET (1), FSSH(1), TYP(1), CHOTY(1), 1PVN(1), MONTH(1), YEAR(1), PLANHR(1), LOTINS(1), PVIHR(1).
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         IF THIS LOOP IS DONE THE ENTIRE FILE EXCEEDS THE ARRAY LENGTH GO TO 675
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  IDEAL AND NEGATIVE IDEAL CONDITIONS AND WEIGHT FACTORS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           2PEHR(1), AQDR(1).
38QDR(1), CQDR(1), DQDR(1), EQDR(1), ADMNHR(1), SHIPMT(1).
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  CALL CORNER(AIDEAL, ANORST, BIDEAL, BWORST, WEIGHT)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     CHECK TO SEE IF CONTRACTOR ALERT OPTION IS ACTIVE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          READ THE CONTRACTOR ALERT FILE
DO 671 1*1,2000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           READ(8.672,END=673) BFSCM(I)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     IF (ICIP .EQ. 1) GOTO 674
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             ...INITIALIZE PARAMETERS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                READ THE MASTER DATA FILE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SET DEFAULTS TO ZERO
                                                                                                                                                              ACQUAT = NCOUNT + 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        ICIPNO-ICIPNO+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   DG 670 [*1,120
JCIP(1)*0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               FDRMAT (4X.A5)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        ***STEP 1 ***
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                                                                                                                                                                                                                                                                 EXIT MODULE
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671 CONTINUE
                                                                                                                                                                                          195 CONTINUE
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4WD(1), INTHR(1), REINHR(1), VISIT(1), ECP(1), MIGHR(1), MRB(1), PCD(1), 01950002

5CAD(1), SI(1), EPA(1), ALRR(1), CONTR(1), DLRIM(1), DLROUT(1), ACNTRT(1), 01970002

6BCNTRT(1), OCNTRT(1), QALIIN(1), QALIRE(1), ACN+DD(1), BON+FOD(1), 01980002

700N+ND(1), DLROH(1), NADR(1), PVINP(1), PELON+O(1), PELNP(1), NOAR(1), 01980002

1 FORMAT(1AG, A3, AG, A1, A2, A1, 212, 414, 13, 211, 214, 12, 213, 12, 13, 214, 213, 12, 13, 214, 213, 12, 13, 214, 213, 12, 13, 214, 213, 12, 13, 12, 12, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 213, 14, 21
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               READ(2.601, END-666) DCASR(KB), QAORG(KB), FSCM(KB), TYP(KB), CMDTY(KBO2120002
1), PVN(KB), MONTH(KB), YEAR(KB), PLANHR(KB), LOTINS(KB), PVIHR(KB), Q2130002
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1PVN(L1).MONTH(L1).YEAR(L1).PLANHR(L1).LOTINS(L1).PVIHR(L1).
2PEHR(L1).AGDR(L1).BGDR(L1).CGDR(L1).DGDR(L1).EGDR(L1).ADIMHR(L1).
3SHIPMT(L1).MD(L1).INTHR(L1).REINHR(L1).YISIT(L1).ECP(L1).
4MTCHR(L1).MRB(L1).PCG(L1).CAG(L1).SI(L1).ECP(L1).LRR(L1).
5CONTR(L1).DRRN(L1).DGDUT(L1).AGNTRT(L1).GCNTRT(L1).
6GALIIN(L1).DANHRE(L1).AGNHRD(L1).GONHRU(L1).
7NODR(L1).PVINP(L1).FELONP(L1).RECS(L1).TSTRAT(L1).CLI.KA.JCIP(L1).
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1212.3F6.2,IG.2A12.8IG.A12.12,IS.13.15.12.A2.FS.2,I4.213.14.413)
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        STOP READING IF THIS IS THE LAST RECORD FOR FSCM OR A NEW FSCM
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       IF ENOUGH DATA, ASSIGN DEGREE OF DIFFICULTY INDEX TO FSCM ARRAY THEN PREPARE ARRAY FOR TOPSIS BY COMPUTING INDICATORS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                CALL DIFF(TYP, CODR, DOOR, EODR, WMOR, L1, JCIP, DEGREE, ISTRAT)
                                                                                                                                                                                                                                                                                                                                                                                                                                                IF(ICIP .EO. 1) GOTO 604
IF THE ALERT OPTION IS ACTIVE, CHECK TO SEE IF FSCM IS CALL CIP(KB,FSCM,JCIP,ICIPNO)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     9WMDR(KB), DAYSCL(KB), ISEQ(KB), RECS(KB), ISTRAT(KB)
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      READ ADDITIONAL RECORDS FOR THE FSCH
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                               IF INCTL. EQ. O) GOTO GOO

CALL NEWFACKE, DOASR, GAORG, FSCM, TYP, CMDTY, PVN, MONTH, YEAR, PLANHR.

ILOTINS, PEHR, AGOR, BOOR, COOR, EGOR, ADWNHR, SHIPMT, WO. INTHR.

AREINHR, VISIT, ECP, MIGHA, MRB, PGO, CAO, SI, EPA, ALRR, CONTR, DCROUT, GACNYRT, EGORT, GALIRE, AGNHND, SONHND, DLROUT, ANGOR, PVINP, PELONY, PEELNP, NOAR, OPER, WMOR, DAYSCL, ISEO, RECS, ISTRAT, GACT, CIPNO, ICIP, PVIHR)
                                                                                                                                                                                                                     WRITE(6.676) ICIPNO
FORMAT(5x, 'EXCESS RECGROS ON CONTRACTOR INPROVEMENT FILE, OVER', 16)
Write(6.679)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       IS USED TO GROUP SIMILAR FACILITIES. THE NUMBER RANGES INTIALLY FROM 1-628. ID VALUES OF 1-240 ARE USED FOR RESIDENT FACILITIES. NON-RESIDENT ARE 241-624. REPAIR/OVERHAUL FACILITIES ARE 626,627, AND 628 FOR NONRESIDENT, SMALL RESIDENT AND LARGE RESIDENT RESP. NONASSIGNED FACILITIES ARE PUT IN GROUP 625.
                              EITHER READ A NEW RECORD OR MOVE LAST RECORD INTO FIRST POSITION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    'C ') .OR. (OPER(I) .EQ. ' C') .OR. (CMDTY(I)
                                                                                                                                                                                                                                                                    FORMAT(2X, 'ERROR DETECTED, VERIFY INPUT FILE SORTED BY FSCM') NORMAL TERMINATION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         ASSIGNS A STRATIFICATION ID NUMBER TO EACH RECOND. STRAT ID
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     KK IS A DORG FORTRAN UNIQUE VALUE OF 1-16 REPRESENTING THE 16 COMMODITY CODES IN DLAM 8200.2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               CHARACTER TYP(120)*1, CMDTY(120)*2, PVN(120)*1, DPER(120)*2
INTEGER NOAR(120), JJ(120)
                                                                                                                                                                                                                                                                                                             WRITE(6,668) JFAC, IFAC
FORMAT(5x, FACILITIES IN '.19,5x, FACILITIES OUT '.19)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SUBROUTINE STRAT(1, TYP, CMDTY, PVN, OPER, NGAR, JJ)
                                                                                                                                                                                                                                                                                                                                                                                                                                                   CHECKS TIME VALUES ENTERED FOR INCONSISTENCY
SPEELNP, GALIIN. GALIRE, LONG, TOPSCR, PVIHR)
                                                                                                                                                                                                                                                                                                                                                                                                                                    SUBROUTINE TIMCHK(MONTH, IYEAR, JERROR)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          KK=(1CHAR(CMDTY(1)(1:1)))-192
                                                                                                                                                                                                                                                                                                                                                                 FORMAT(5x, 'CIP FACILITIES', 16)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                      IF(IYEAR .LT. 84) GOTO 300
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    .GT. 12) GOTO 300
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IF(KK .GT. 9) GOTO 502
                                                                                                                                                                                                             ABNORMAL TERMINATION
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                   BEGIN ANDTHER FSCH.
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KK*KK-7
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IF((PVN(I) .EQ. 'B') .AND. ((KK .EQ. 7) .OR. (KK .EQ. 11) .OR.
KK .EQ. 13)) GDTO 554
IF((PVN(I) .EQ. 'C') .AND. (KK .EQ. 11)) GOTO 551
NN=(ICHAR(CMDTY(I)(2:2))-240)*3-3
IF(PVN(I) .EQ. 'B') GOTO 554
                                                                                                                                                                                                                                                                                                                                                                                                                    STRAT ID TO NOWRESIDENT FACILITY
VALUES RANGE FROM 241-624 DEPENDING ON 2 ALPHA COMMODITY CODE
IN DLAM 8200.2(16.8) AND QA PROV(3)
GD TD 520

516 KK=KK-8

GD TD 520

517 KK=KK-6

GD TD 520

518 KK=KK-3

519 KK=KK-1

520 TF (FV 1) EQ. 'N') GDTD 599

F (TYP(I) EQ. 'N') GDTD 550

RESIDENT ID VALUES DEPEND ON COMMODITY(16), QA PROV(3) AND

NAMBER OF QAR$(4)

COMMODITIES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            JU(I)#626
IF((TYP(I) EQ. 'R') AND. (NOAR(I) GE 8) JU(I)#628
IF((TYP(I) FO 'R') : " ("TYP(I) GE 8)
                                                                                                                                                                                   A OR B OR C (MIL Q. MIL I OR OTHER)
'A') GOTO 526
'B') GOTO 528
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            .AND. (JJ(1) .LE. 255)) GOTO 598
.AND. (JJ(1) .LE. 318)) GOTO 598
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | IF((JJ(1) GE 253) .AND. (JJ(1) .L
| IF((JJ(1) .GE 216) .AND. (JJ(1) .L
| CALL STRATA
| GALL STRATA(1,JJ)
| ASSIGN STRAT ID TO MAINTENANCE FACILITIES
| 598 JJ(1)=626
                                                                                                                                                                                                                                                                                                   20) 6010 536
                                                                                                                                                                                                                                                                             2) GOTO 532
7) GOTO 534
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RETURN
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QA PROV IS EITHER A
IF (PVN(I) EQ. '
IF (PVN(I) EO. '
                                                                                                                                                                                                                                                                                                                                                                                                       7) "KKK+LL+MM
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                                                                                                                                                                  CALL STRATS (KK)
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IF (NOAR(I)
IF (NOAR(I)
IF (NOAR(I)
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GD TD 540
MM=3
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THIS SUBROUTINE COMBINES NONRESIDENT STRATA

INTEGER JJ(120)

IF((JJ(1).EQ.269).OR.(JJ(1).EQ.270).OR.(JJ(1).EQ.390)) THEN

JJ(1)=JJ(1)=JJ(1)-J
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        IF((JJ(I).EQ.593).OR.(JJ(I).EQ.272).OR.(JJ(I).EQ.275)) THEN JJ(I)=278
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              IF ((JJ(1), EQ.506), DR. (JJ(1), EQ.51" , DR. (JJ(1), EQ.521)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      IF((JJ(I).E0.594).DR.(JJ(I).E0.273).DR.(JJ(I).E0.276)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             IF((JJ(I),EQ.507),OR.(JJ(I),EQ.516),OR.(JJ(I),EQ.522)) THEN
                                                                                                                                                                                                      COMBINE ELCTRONIC SYSTEMS AND ELECTRICAL WITH ELECTRONIC IF ((KK .Eg. 8) .OR. (KK .Eq. 5)) THEN
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                 THIS SUBROUTINE COMBINES RESIDENT STRATA
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                                                                                                                                                                                                                                                                   COMBINE CHEMICAL WITH PETROLEUM
                                                                                        COMBINE WEAPONS WITH MUNITIONS
                                                                                                                                                                                                                                                                                                                              COMBINE MARINE WITH VEHICLES
                                                                                                                                                  COMBINE SERVICE WITH GENERAL
                                           1F (KK .EO. 16) THEN
                                                                                                                                                              1F (KK .EQ. 13) THEN
                                                                                                     1F (KK .EQ. 15) THEN
         SUBROUTINE STRATI(KK)
                                                                                                                                                                                                                                                                                IF (KK .EO. 7) THEN
                                                                                                                                                                                                                                                                                                                                         IF (KK .EO. 4) THEN
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JJ(1)*306
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       THIS SUBROUTINE ASSIGNS A DIFFICULTY INDEX TO A FACILTY OF 1 TO SUBROUTINE DIFF(TYP, COOR, DODR, EQDR, WMDR, L1, JCIP, DEGREE, ISTRAT) CHARACTER TYP(120)*1
                                                                                                                                                                                                                                                      IF ((JU(T) EQ.611).0R. (JU(T).EQ.614).0R (JU(T).EQ.248)) THEN
                                                                                                                                                                                                                                                                                                           [F((JJ(1) EQ 612) OR. (JJ(1) EQ 615) OR (JJ(1) EQ 219)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       REAL WHOR(120), AAVG(120), A(628,36)
COMMON (RVAR/A
IF (TYP(L!) .EQ. 'R') GOTO 10
NONRESIDENT ASSIGNMENT IS 3 OR 4 DEPENDING ON ALERT MATCH, MDR
ACTIVITY OR CORRCTIVE ACTIONS C D E.EASY IS 4. HARD IS 3.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 INTEGER COOR( 120), DODR( 120), EOOR( 120), JCIP( 120), DEGREE( 120).
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    IF((JJ(I) .EQ. 587) . QR. (JJ(I) .EQ. 590)) THEN
                                                                                       .EQ. 591)) THEN
                                                                                                                                             .EO. 605)) THEN
                                                                                                                                                                                                  .EQ. 606)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                    IF((JJ(I) .EQ. 341) .DR. (JJ(I) .EQ. 342)) THEN JJ(I)=JJ(I)+12
                                                                                                                                                                                                                                                                                                                                                                                                                        IF ((JJ(I) . EQ. 564) . QR. (JJ(I) . EQ. 585)) THEN
                                                                                                                                                                                                                                                                                                                                                                    609)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       1((CQDR(L1)+DQDR(MM)+EQDR(L1)) .GT. 0)) GDT0

IF (MM .LT. L1-2) GDT0 6

IF (WMDR(MM) .NE. 0.0) GDT0 5
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                                                                                                                                                                                                                                                                                                                                                                    EO
                                                                                        IF((JJ(I) .EQ. 588) .OR. (JJ(I) JJ(I) =582
RETURN
                                                                                                                                             IF((JJ(I) .60. 602) .0R. (JJ(I) JJ(I)=251
RETURN
                                                                                                                                                                                       IF((JJ(I) .Eq. 603) .OR. (JJ(I)
                                                                                                                                                                                                                                                                                                                                                                    .EQ. 608) .OR. (JJ(1)
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37(1)=238
                                                                                                                                                                                                                                                                       JJ(1)=260
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GO TO 20
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2.REINHR.LOTINS.PEHR.AQDR.BODR.CODR.DODR.EQDR.ADMNHR.SHIPMI.WD.INTHRO5590002
3.ACNTRI.BCNTRI.DCNTRI.QALIIN.QALIRE.AONHND.BONHND.DONHND.DLROUTO5600002
4.AODR.PVINP.PELDNP.PEELNP.NQAR.OPER.WMDR.DAYSCL.ISEQ.RECS.ISTRAI.
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1CMOTY(120)-2, PVN(120)-1, OPER(120)-2, BFSCM(2000)-5

INTEGER MONTH(120), YEAR(120), PLANHR(120), LDTINS(120), AODR(120), 056

1BODR(120), CG7R(120), DODR(120), EQDR(120), EDMNHR(120), SHIPMT(120), 056

3MR(120), PCG(120), REINHR(120), LDRR(120), ECP(120), SHIPMT(120), 056

3MR(120), PCG(120), CAG(120), CONTRT(120), BCNTRT(120), GCNTRT(120), 057

40LRIN(120), OALIRE(120), AONHND(120), BCNTRT(120), GCNTRT(120), 057

50LRIN(120), OALIRE(120), PVINP(120), BELNHR(120), GCNTRT(120), 057

715CO(120), RESS(120), STC(120), PEHR(120), PVIHR(120), NOAR(120), 057

CGNMON / CHTR/BFSCM, FLAG

IF (ICIP .EO. 1) GOTO 1

CALL CIP(J, FSCM, JCIP. ICIPNO)

CALL CIP(J, FSCM, JCIP. ICIPNO)
                                                                                                   IF(AAVG(L1) .GT. (A(ISTRAT(L1).33)+A(ISTRAT(L1).34))) IBAD-IBAD+1
IF(CCOR(L1)+EQDR(L1)) .GT. O) IBAD-IBAD+1
DEGREE(L1)*2
IF(IBAD .GE. 2) DEGREE(L1)*1
                                                                                                                                                                                                                                          THIS SUBROUTINE COMPARES THE FSCM OF RECORD WITH THE ALERT FILE.
IF THERE IS A MATCH A VALUE OF 1 IS ASSIGNED TO JCIP, ELSE II'S O. SUBROUTINE CIP(J,AFSCM,KCIP,ICIPNO)
CHARACTER AFSCM(120)*6,BFSCM(2000)*5,CFSCM*5
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            IS CALLED WHEN A NEW FSCM IS READ. THE NEW FSCM ARE MOVED TO THE FIRST POSITION OF
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          .EQ. 1) IBAO-18AD+1
                                              IF (DODR(KK).GT. O) IBAD = IBAD+1
                                                                                                                                                                                                                                                                                                                                                                                                                 IF (CFSCM . EQ. BFSCM(I)) G010 25
                                                                                                                                                                                                                                                                                                                                                    COMMON /CHTR/BFSCM.FLAG
                                                                                      AAVG(KK)-ASUM/REAL(KK)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SUCIP, ICIPNO, ICIP, PVIHR)
                                                                                                                                                                                                                                                                                                                                                                                              CFSCM*AFSCM(J)(2:6)
                                                                ASUM-ASUM+WWDR(KK)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           PLANHR(1)-PLANHR(J)
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                                                                                                                                                                                                                                                                                                                                                                          DO 10 I-1, ICIPNO
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                FSCM(1)=FSCM(J)
TYP(1)=TYP(J)
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                           15 KK+1,L1
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 GO TO 40
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SUBROUTINE PREPIN(KA, AODR, BODR, CODR, DODR, EODR, WRB, EPA, ALRR, O6400002

SYSTATM, STARTY, ENDMO, ENDYR, SCM, MONTH, YEAR, DEAL, AWRBRA, WORRA, O6410002

25 TARTM, STARTY, ENDWO, ENDYR, SCM, MONTH, YEAR, DEAL, AWGRST, BIDEAL, O6420002

310PEPA, TOPLRR, TOPMOR, DOSR, OADRG, DEGREE, A BEAL, AWGRST, BIDEAL, O6430002

310PEPA, TOPLRR, TOPMOR, DOSR, OADRG, DEGREE, A BEAL, AWGRST, BIDEAL, O6430002

310PEPA, TOPLRR, TOPMOR, DOSR, OAG, NGOR, SI, ADMAHR, PVINP, PELDNP, O6440002

5TYP, PEHR, CONTR, PLANHR, DAYSCL, PCO, CAG, NGOR, SI, ADMAHR, PVINP, PELDNP, O6450002

6PEELNP, OALIIN, OALIRE, LONG, TOPSCR, PVIHR)

INTEGER AOOR (120), GROR (120), COORR (120), EDGREE (120), VEAR (120), O6450002

21MONTH (120), REINHR (120), CAGREE (120), IDGREE (120), FLAGR (120), O6550002

3JSTRAT (120), REINHR (120), DEGREE (120), IDGREE (120), PLANHR (120), COORTR (120), PLANHR (120), CAGREE (120), CAGREE (120), CAGREE (120), CAGREE (120), CAGREE (120), CAGREE (120), FLAGR (120), CAGREE (120), CAGREE (120), CAGREE (120), FLAGR 
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    INTHR(1)=ENTHR(J)
REINHR(J)
VISIT(1)=VISIT(J)
ECP(1)=ECP(J)
BOOR(1)=BODR(J)
CQDR(1)=COOR(J)
DQDR(1)=COOR(J)
EQDR(1)=EQDR(J)
ADMAHR(1)=ADMNHR(J)
SHIPMT(1)=SHIPMT(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             PELONP(1)=PELONP(J)
PEELNP(1)=PEELNP(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             ISTRAT( ()-ISTRAT(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      DAYSCL(1) -DAYSCL(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            DLRIN(1)=DLRIN(J)
DLROUT(1)=DLROUT(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   ACNTRT(1) = ACNTRT(U)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              BCNTRT (1) -BCNTRT (U)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         OCNTRT(1)=OCNTRT(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     OALIIN(1)-OALIIN(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           ADNHND(1) = ADNHND(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     00NHND(1)=00NHND(1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   QALIRE(1)=QALIRE(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       BONHND(1)=BONHND(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                OLROH(1) *DLROH(J)
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                                                                                                                                                                                                                                                                                                               MTGHR(1)=MTGHR(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   CONTR(1)=CONTR(2)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              TOPSIS PROCESSING.
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         NOAR( 1) = NOAR( J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           WHOR( 1)=WHOR(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             RECS(1)=RECS(U)
UCIP(1)=JCIP(U)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    OPER( 1) =OPER(J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 (C)03S1=(1)03S1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        ALRR(1)=ALRR(J)
                                                                                                                                                                                                                                                                                                                                          MRB(1)=M9B(J)
PCG(1)=PCG(J)
CAG(1)=CAG(J)
SI(1)=SI(J)
EPA(1)=EPA(J)
                                                                                                                                                                           (5) DM=(1) DM
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      RETURN
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CHARATER FSCM(120)*6.DCASR(120)*6.QAGRG(120)*1.DCASCD(120)*6. O6610002
CHARATER FSCM(120)*1.TYP(120)*1.FLAGFI(120)*1.FLAGGI(120)*1.

GRGCD(120)*3.PVU(120)*1.TYP(120)*1.FLAGFI(120)*1.FLAGGI(120)*1.

REAL WHOR(120).SI(120) EPA(120) ALRR(120) TOPCA(120) CARATE(120). O6630002

SEAL WHOR(120).SI(120)*1.TOPERA(120) TOPCA(120) TOPCA(120). O6630002

JUMPATE(120).TOPERA(120) TOPERA(120). O6630002

ANDRAR(120).TOPERA(120) TOPRA(120). TOPCA(120). O6630002

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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            5 CONTINUE
COMPUTE THE NUMBER OF MONTHS TOPSIS WILL PROCESS.
COMPUTE THE NUMBER OF MONTHS TO STARTM + 1
MON*(ENDYR-STARTY)*12 + ENDMO - STARTM + 1
MON*(ENDYR-STARTY)*12 + ENDMO - STARTM + 1
IF((YEAR(KA) .LT. ENDMO))) MON=MON-((ENDYR-YEAR(KA))*12+ENDMO-1 (MONTH(KA) .LT. ENDMO)))
1FLAGO1(120),FLAG02(120),FLAG07(120),FCDUNT(120),FLAGE1(120),
2PVIHR(120)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               IF (MON 'GE. KA) GOTO 30

DO 10 I=1.MON

**** COMPUTE RATES FOR ATTRIBUTES.RATES RANGE FROM -3 TO +3.

RATE IS COMPUTED BY TAKING RATIO OF FIRST HALF TO SECOND HALF

RATE IS COMPUTED BY TAKING RATIO OF FIRST HALF TO SECOND HALF

OF DATA ARRAY. RATES OF O TO 3 ARE INCREASES.

INITIALIZE INTERNAL PARAMETERS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            IF THERE IS MORE THAN 12 MONTHS OF DATA, MODEL IGNORES PRIOR DATA WHEN COMPUTING RATES.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       MIDMON+(KC + 1)/2
IF (MIDMON+2 .EQ. (KC +1)) GOTO 22
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       EVEN NUMBER OF DATA POINTS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           KC=KA-JMON
IF(KC .GT. 12) GOTO
IDFFST=1
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IAFTEC=0
PRIMDR=0.0
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AFTEPA=0.0
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AFTLRR-0.0
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CALL SHIFTR(I.L.DCASCD.DCASR.ORGCD.QAORG.IMONTH.MONTH.IVEAR,VEAR.
                                                                                                                                                                                                                                                                                                                            TOPCA(I) *AQOR(L) *3+BODR(L) *10+CQDR(L) *30+DQDR(L) *60+EQDR(L) *30
                                                                                                                                                                                                                                                                                                                                    TOPEPA(I) = EPA(L)
TOPAMB(I) = MUB(L)
TOPAMD(I) = MUB(L)
TOPECP(I) = ALRR(L)
TOPECP(I) = CP(L)
TOPAMOR(I) = WMOR(L)
IF SECOND HALF IS NEGLIGIBLE OR ZERD, RATE IS -3 OR O DEPENDING ON FIRST HALF ACTIVITY.
                                                                    IPRICA-IPRICA+(AQQR(J)+3+BQDR(J)+10+CQDR(J)+3Q+DQDR(J)+60
                                                                                              IAFICA FIRFTCA+(AGDR(K)+34-BGDR(K)+10+CQDR(K)+30+DQDR(K)+60
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      ECPRAT(I)=(REAL(IPRIEC))/(REAL(IAFTEC)+.01)*3.0
IF(ECPRAT(I) .GT. 6.0) ECPRAT(I)*6.0
IF((IPRIEC+IAFTEC) .EQ. 0) ECPRAT(I)*3.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                WDRATE(1)=(REAL(IPRIWD))/(REAL(IAFIWD)+.01)*3.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                  CARATE(I)=(REAL(IPRICA))/(REAL(IAFTCA)+.1)*3.0
IF(CARATE(I) GI. 6.0) CARATE(I)=6.0
IF((IPRICA+IAFTCA) EQ. 0) CARATE(I)=3.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  ALRRRA(I)=PRILRR/(AFTLRF.01)*3.0
IF(ALRRRA(I).GT. 6.0) ALRRA(I)*6.0
IF((PRILRRAFTLRR).E0. 0.0) ALRRA(I)*3.0
ALRRRA(I)*3.0-ALRRRA(I)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         IF(WMDRRA(I) .GT. E.O) WMDRRA(I)=6.0
IF((PRIMOR+AFIMOR) .EO. O.O) WMDRRA(I)=3.0
WMDRRA(I)=3.0-WMDRRA(I).
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              IF(WDRATE(I) GT. 6.0) WDRATE(I)=6.0
IF((IPRIND+IAFTWD) EQ. 0) WORATE(I)=3.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   MORRA(I)=PRIMOR/(AFTMOR+.01)*3.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                             RATE IS A VALUE BETWEEN -3 AND +3
                                                                                                                                                                                                                                                                                                                         COMPUTE ATTRIBUTE VALUES.
                         ODD NUMBER OF DATA POINTS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             WORATE(1)+3.0-WORATE(1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       ECPRAT(1)=3.0-ECPRAT(1)
                                                                                                                                                                                                    IAFTWO=IAFTWO+WO(K)
PRILRR*PRILRR+ALRR(J)
                                                                                                                                                                                                                             AFTLRR * AFTLRR + ALRR (K)
                                                                                                                                                                                                                                                                      PRIMOR = PRIMOR+WMDR(J)
                                                                                                                                                                                                                                                                                    AFTMDR=AFTMDR+WMDR(K)
INDMO-MIDMON+IOFFST-1
                                       INDMO-MIDMON+IOFFST-2
DG 24 J*IOFFST.INDMO
                                                                                                                                    PRIEPA-PRIEPA+EPA(J)
                                                                                                                                                                                                                                            IPRIEC=IPRIEC+ECP(J)
                                                                                                                                                                           [AFTMR=[AFTMR+MRB(K)
                                                                                                                                                                                                                                                        IAFTEC=IAFTEC+ECP(K)
                                                                                                                                                                 ipring=[Prime+MRB(J)
                                                                                                                                                     AFTEPA=AFTEPA+EPA(K)
                                                                                                                                                                                       IPRIND-IPRIND+WO(J)
                                                                                                   1+EQDR(J)*30)
                                                                                                                                                                                                                                                                                                                   I-KA-MON+I
                                                                                                                             1+EQDR(K)+30)
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2FLAGEF.SHIPMT, FLAGE, LOTINS, FLAGF, VISIT, FLAGF I. TYP, TP, FLAGGI, PVN. 07900002
3FLAGG2, PEHR, FLAGHI, CONTR, FLAGH2, PLAWHR, FLAGJ, DAYSCL, FLAGG, 1, QALIIN. 07910002
4FLAGK2, QALIRE, FLAGL, NOOR, FLAGM, SI, FLAGN, PCO, FLAGG, CAO, FLAGP, 07920002
4FLAGK2, QALIRE, FLAGO1, PVINP, FLAGO2, PELONP, FLAGG, CAO, FLAGP, 07930002
5ADMWHR, FLAGO1, PVINP, FLAGO2, PELONP, FLAGG1, PVIHR) 07940002
6FLAGC2, BODR FLAGC3, CODR, FLAGC4, DODR, FLAGC5, EQDR, FLAGE 1, PVIHR) 07940002
CALL TOPSIS (T. TOGREE, TOPCA, CARATE, TOPEDA, EPARAT, TOPMRB, AMBRA, 07980002
2AIDEAL, AWORST, GIDEAL, BWORST, JSTRAT, WEIGHT) 07990002
CALL TOPSIS (T. FLAGE, FLAGE, FLAGE), FLAGC1, FLAGC3, FLAGC4, COSO002
2FLAGF, FLAGF (T. FLAGE, FLAGE, FLAGE), FLAGG1, FLAGG3, FLAGG1, FLAGG3, FLAGG1, FLAGG3, FLAGG1, FLAGG2, FLAGG1, FLAGG3, FLAGG1, FLAGG3, FLAGG3, FLAGG1, FLAGG3, FLAGG3, FLAGG3, FLAGG1, FLAGG2, FLAGG3, FLAG
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SUBROUTINE TOPSIS(I, IDGREE, TOPCA, CARATE, TOPWOR, WMDRRA,
2TOPSCR, AIDEAL, AWORST, BIDEAL, BMORST, USTRAT, WEIGHT)
REAL A(628, 36), TOPCA(120), CARATE(120), TOPEPA(120), EPARAT(120),
ATOPWORS(120), AMRBRA(120), CARATE(120), WORATE(120), TOPLRRA(120),
3TOPSCR(12, 120), AIDEAL(4, 7), AWORST(4, 7), BIDEAL(4, 7), BWORST(4, 7),
INTEGER IDGREE(120), USTRAT(120)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                IF (LONG .Eq. 0) GGTG 50

WRITE(9.25) I.DCASCD(I).ORGCD(I).FSCM(I).IMDNTH(I).IYEAR(I).
1USTRAT(I).IDGREE(I).TOPEPA(I).EPARAT(I).TOPECP(I).ECPRAT(I).
2TOPMRB(I).AMRBRA(I).TOPMOR(I).WMORRA(I).
3TOPCA(I).CARATE(I).TOPMOR(I).WMORRA(I).
4TOPSCR(I,I).TOPSCR(2.I).TOPSCR(3.I).TOPSCR(5.I).
5TOPSCR(I,I).TOPSCR(2.I).TOPSCR(8.I).TOPSCR(10.I).
6TOPSCR(II).FLAG(I).FCQUNT(I).
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C (1)=LOG(TOPEPA(I)/(A(JTRAT(I), 13)+.0001)+.00001)

Z(1)=LOG(TOPEPA(I)/(A(JTRAT(I), 15)+.0001)+.00001)

Z(2)=LOG(TOPERA(I)/(A(JTRAT(I), 7)+.0001)+.00001)

Z(3)=LOG(TOPUD(I)/(A(JTRAT(I), 3)+.0001)+.00001)

Z(4)=LOG(TOPUD(I)/(A(JTRAT(I), 5)+.0001)+.00001)

Z(5)=LOG(TOPUD(I)/(A(JTRAT(I), 5)+.0001)+.00001)

Z(5)=LOG(TOPUD(I)/(A(JTRAT(I), 5)+.0001)+.00001)

Z(7)=LOG(TOPUD(I)/(A(JTRAT(I), 3)+.0001)+.00001)

Z(7)=LOG(TOPUD(I)/(A(JTRAT(I), 3)+.0001)+.00001)

Z(7)=LOG(TOPUD(I)/(A(JTRAT(I), 3)+.0001)+.00001)

Z(7)=LOG(TOPUD(I)/(A(JTRAT(I), 3)+.0001)+.00001)
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| WRITE(11.51) ORGCO(I),FSCM(1),TP(I),IMONTH(I),IYEAR(I),
| 4JSTRAT(I), IDGREE(I),FLAG(I),TOPSCR(10.1),
| 2TOPSCR(1),TOPSCR(2,I),TOPSCR(3,I),TOPSCR(4,I),TOPSCR(5,I),
| 3TOPSCR(6,I),TOPSCR(7,I),TOPSCR(9,I),TOPSCR(11,I),TOPSCR(12.I)
| FORMAT(A3,A6,A1,2I3,I4,I2,A18,7F7,1,F12.1,3F7.1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           50 IF((IVEAR(I) LT. STARTY) OR. ((IVEAR(I) .EQ. STARTY) .AND
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               30 WRITE (6.35) FSCM(1), KA, MON
35 FORMAT(2X, "WARNING, INSUFFICIENT DATA FOR FSCM'. AG, 213.
1-FSCM SKIPPED BUT DATA ON THE LABEL FILE')
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WTSUM=0.0
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REAL AIDEAL(4.7), AWORST(4,7), BIDEAL(4.7), BWORST(4.7), WEIGHT(4.7)
DEFINE IDEAL AND NEGATIVE IDEALS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       *** DEFINES IDEAL AND NEGATIVE IDEAL CONDITIONS FOR EACH DIFFICULTY ALSO DETERMINES WEIGHT FACTORS FOR EACH SITUATION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      A COM
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     TOPSCR(8,1)= TOPSCR(8,1)+TOPSCR(J,1)*WEIGHT(IDGREE(I),J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               WTSUM=WTSUM+WEIGHT(IDGREE(I),J)
SNEG=SNEG+(SMINUS(J)=WEIGHT(IDGREE(I),J))++2
SPOS=SPOS+(SPLUS(J)=WEIGHT(IDGREE(I),J))++2
TOPSCR(J,I)=SMINUS(J)/(SPLUS(J)+SMINUS(J)+(00
                                                                                                                                                                                                     3)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    IF((IDGRE(I) .EQ. 1) .OR. (IDGREE(I) .EQ. 3)) THEN SPLUS(6)*AIDEAL(IDGREE(I),6)-2(6) SPLUS(7)*2(7)-AIDEAL(IDGREE(I),7)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         TOPSCR(9, I) = SORT(SNEG)/(SORT(SNEG)+SORT(SPOS))+100
TOPSCR(8, I) = TOPSCR(8, I)/WTSUM
COMPUTE A MODIFIED SCORE BASED ON DEGREE OF DIFFICULTY
CALE LIMITR(1, 10GREE, TOPSCR)
                                                  COMPUTE TOPSIS SEPARATION MEASURES FROM NEGATIVE IDEAL
                                                                                                                                                                                                                                                                                                                                                                                      COMPUTE TOPSIS SEPARATION MEASURES FROM POSITIVE IDEAL
                                                                                                                                                                                                                                                                                            BELOW LINE REFLECTS 'CITY BLOCK' DISTANCE.
CITY BLOCK SEEMS TO WORK BETTER FOR NONRESIDENT.
SMINUS(J)=SMINUS(J)+(AWORST(IDGREE(I),J)-Z(J))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        - MRB, J=4 - WD, J=5 - ECP, J=6
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SPLUS(J) -SPLUS(J)+(Z(J)-AIDEAL(IDGREE(I),J))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 BELOW LINE REFLECTS 'CITY BLOCK' DISTANCE.
CITY BLOCK SEEMS TO WORK BETTER FOR NONRESIDENT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          COMBINE DISTANCES INTO AN OVERALL TOPSIS SCORE
                                                                                                                                                                                                  IF((IDGREE(I) .EO. 1) .OR (IDGREE(I) .EO. SMINUS(6)-Z(6)-AWORST(IDGREE(I),6)
                                                                 SMINUS(1)=BWORST(IDGREE(1),1)-EPARAT(1)
SMINUS(2)=BWORST(IDGREE(1),2)-ALRRA(1)
SMINUS(3)=BWORST(IDGREE(1),3)-AMRBRA(1)
SMINUS(4)=BWORST(IDGREE(1),4)-WORATE(1)
SMINUS(5)=BWORST(IDGREE(1),5)-ECPRAT(1)
SMINUS(6)=BWORST(IDGREE(1),6)-CRATE(1)
SMINUS(7)=BWORST(IDGREE(1),6)-CMATE(1)
                                                                                                                                                                                                                                                                                                                                                                                                      SPLUS(1)=EPARAT(1)-BIDEAL(IDGREE(1).1)
SPLUS(2)=ALRRRA(1)-BIDEAL(IDGREE(1).2)
SPLUS(3)=AMRBRA(1)-BIDEAL(IDGREE(1).3)
SPLUS(4)=WORATE(1)-BIDEAL(IDGREE(1).4)
SPLUS(5)=ECPRATE(1)-BIDEAL(IDGREE(1).5)
SPLUS(6)=CARATE(1)-BIDEAL(IDGREE(1).5)
SPLUS(7)=WMDRRA(1)-BIDEAL(IDGREE(1).6)
                                                                                                                                                                                                                                      SHIMUS(7)-AWORST(10GREE(1),7)-Z(7)
-3.0) Z(J)=-3.0
             GT. 3.0) Z(J)=3.0
                                                                                                                                                                                                                                                                     J=1 - EPA, J=2 - LRR, J=3
K IS DIFFICULTY INDEX
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              AIDEAL(K.J)*-3.0
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                                                                                                                                                                                                                                                                               DO 2 J-1.7
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   J=1.7
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                DO 2 J-1,7
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INTEGER IDGREE(120)
COMMON /RVAR/A
DG 2 4=8.9
IF ((IDGREE(I) .Eq. 1) .DR. (IDGREE(I) .EQ. 3)) TOPSCR(J.I)=
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C
                                                                                            IF((K .EO. -1) .OR. (K .EO. 3)) THEN
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                       BIDEAL(K,J)=-3.0
                                                                                                                                                         A10EAL(K,J)=0.0
AWDRST(K,J)=0.0
                                                                                                                                                                                                                                                                    AWORST(K,6)=-3.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                             WEIGHT(K,3)=.91
WEIGHT(K,4)=.72
WEIGHT(K,5)=.32
WEIGHT(K,6)=1.00
WEIGHT(K,7)=.98
                                                 BWORST (K, J)=3.0
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DD 9 K=3.4
WEIGHT(K,1)=.66
WEIGHT(K,2)=.98
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                                                                                                                                                                                                                                                                                                                                                                                                                                                      WEIGHT (K. 2) = . 77
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WEIGHT(K,4)=.64
                                                                                                                                                                                                                                                                                                                        BWORST(K, 6)=0.
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CHARACTER DCASR(120)*6,0ADRG(120)*3,DCASCD(120)*6,TP(120)*1,10RGCD(120)*3,PVN(120)*1,TYP(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAGF1(120)*1,FLAG
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            FLAGN(I)=SI(L)
FLAGN(I)=PCO(L)
FLAGO(I)=CAO(L)
FLAGP(I)=ADMMHR(L)
FLAGP(I)=PVINP(L)
                                                                                                                                                                                                                                                                                                                                                                                                                           TP(I)=TYP(L)
FLAGA(I)=REINHR(L)
FLAGB(I)=INTHR(L)
FLAGCF(I)=AQDR(L)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  FLAGOZ(I)=PELONP(L)
FLAGOZ(I)=PEELNP(L)
RETURN
                                                                                                                                                                                                                                                                                                             IVR(I)=YR(L)
IDGREE(I)=DEGREE(L)
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   FLAGEF(1) = SHIPMT(L)
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FLAGG2(I)=PEHR(L)
FLAGHI(I)=CONTR(L)
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                                                                                                                                                                                                                    ORGCO(I) *QADRG(L)
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IF A NONRESIDENT FACTLITY. THERE IS EITHER NO PROCESS EVALUTATION 11110002

IF A NONRESIDENT FACTLITY. THERE IS NO PROCESS EVALUATION DURING AND 11120002

DURING THE FIRST MONTH OR THERE IS NO PROCESS EVALUATION DURING AND 11120002

ANY SUBSEQUENT TWO CONSECUTIVE MONTHS.

IF (FLAGF1(I) .EQ. 0) THEN

I (FLAGG2(I) .EQ. 0) THEN

I (FLAGG2(I) .EQ. 0) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          09 10002
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IF(FLAGEF(I) GT. O) AND. (FLAGF1(I) .EQ. 'N') AND. (FLAGF(I)

1 .EQ. O)) THÊN
IF((FLAGC2(I)+FLAGC3(I)+FLAGC4(I)+FLAGC5(I)) .GT. 0) GGT0 14
IF((TOPLRR(I-1) .GT. 0.0) .AND. ((FLAGC2(I-1)+FLAGC3(I-1)+
IFLAGC4(I-1)+FLAGC5(I-1)) .EO. 0)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                       IF((FLAGC2([-1)+FLAGC3([-1)+FLAGC4([-1)+FLAGC5([-1)) GT. 0)
                                                                                                                                                                                      IF((FLAGC2(1-1)+FLAGC3(1-1)+FLAGC4(1-1)+FLAGC5(1-1)) .GT. 0)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               FLAG C OCCURS WHEN CORRECTIVE ACTION DISTRIBUTION IS ABNORMAL CALL DISTR(I, TOPCA, FLAGCI, FLAGC2, FLAGC3, FLAGC4, FLAGC5, FCOUNT.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   MILO OR MILI FACILITY AND IS NO PROCESS EVALUTATON DURING IF A RESIDENT FACILITY, THERE IS NO PROCESS EVALUTATON DURING
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                                                                                                                                                                                                                                                                                                             FLAG B OCCURS WHEN MODEL DETECTS INTENSIFIED INSP HOURS BUT NO CORRECTIVE ACTION OF AT LEAST TYPE B. MODEL LOOKS BACK ONE MONTH TO SEE IF OOR WRITTEN.

IF((FLAGB(I) .GT. 0) .AND. ((FLAGC2(I)+FLAGC3(I)+FLAGC4(I)+ IFLAGC5(I)) .Eq. 0)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 WITHOUT MEETING HOURS.
IF((FLAGD(I) .EO. 0) .AND. ((FLAGC2(I)+FLAGC3(I)+FLAGC4(I)+
IFLAGC5(I) .GI. 0)) THEN
FLAGC(I)(4:4)='D'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         FLAG D OCCURS WHEN MODEL DETECTS CORRECTIVE ACTION ABOVE TYPE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          FLAG E OCCURS WHEN MODEL DETECTS A SHIPMENT WITHOUT PRODUCT VERIFICATION INSPECTION HOURS MODEL LOOKS BACK ONE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              FLAG F OCCURS WHEN MODEL DETECTS SHIPMENTS BUT NO VISITS AT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       MONTH TO SEE IF PVI DCCURED.

IF((FLAGEF(I) .GT. O) .AND. (FLAGE1(I) .EQ. O)) THEN IF(I .EQ. 1) GOTO 7
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             FLAG G OCCURS UNDER THE FOLLOWING CIRCUNSTANCES
                                                                                                                                                     IF(FLAGE(1-1) .GT. 0) GOTO 14
F(TOPEPA(1-1) .GT. 0.0) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   IF(FLAGE1(I-1) .GT. 0) G0T0 7 FLAG(1)(5:5)='E'
                                                                                                                                                                                                                                                           FCOUNT(I) -FCOUNT(I)+1
                                                                         FLAG(I)(1:1)='A'
FCOUNT(I)=FCOUNT(I)+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          FCOUNT(I)-FCOUNT(I)+1
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                                                                                                                                                                                                                                                                                                                                                                                                      1FLAGC5(1)) .EQ. 0)) T
IF(1 .EQ. 1) GOTO 4
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               FCOUNT(I)=FCOUNT(I)+1
                                                                                                                                                                                                                                         FLAG(I)(1:1)='A'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        FLAG(I)(2:2)='8'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    FLAG(1)(6:6)='F'
                                                                                                                                                                             IF(TOPEPA(1-1)
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                                                                                                                 GO TO 14
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IF((FLAGF1(I) .EQ. 'N') .AND. (FLAGG1(I) .NE. 'C') .AND

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LIMIT ON NONDAR CHANGED TO +1 SIGMA BASED ON DISCUSSION WITH RICH 11630002
ZERILLI AND RON DIPADOVA ON 29 JUNE 87. NO EXCEPTIONS TO GUIDANCE 11640002
IF(REAL(FLAGL(I)) GT A(JSTRAT(I),17)+1.0+(A(JSTRAT(I),18)+00+))11650002
                                                                                                                                                                                                                                                                                                                                                                                               11390002
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      IF(REAL(FLAGU(1)) .GT. A(JSTRAT(1),35)+2.0*(A(JSTRAT(1),36)+.001))11500002
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            FLAG K OCCURS WHEN NET GALI CHANGE IS ABOVE NORMAL

NET GALI IS THE DIFFERENCE BETWEEN GALI RECEIVED AND GALI RESCINDED. 11560002

IF(REAL(FLAGK1()-FLAGK2(1)).GT. A(JSTRAT(1),31)+1.0+(A(JSTRAT(1),11570002)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   11180002
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       11720002
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                                                                                                                                                                                                                     FLAG H OCCURS WHEN MODEL DETECTS A CONTRACT RECEIVED LAST MONTH AND NO PLANNING HOURS IN CURRENT MONTH OR PREVIOUS MONTH.

IF(I.Eq. 1) GDTD 9

IF(FLAGH1(I-1) .GT. 0) .AND. (FLAGH2(I-1) .Eq. 0) THEN IF(FLAGH2(I) .GT. 0) GOTO 9

FLAG(I)(8:8)="H"
                                                                                                                                                                                                                                                                                                                                                                                         FLAG I OCCURS WHEN MODEL DETECTS LOTS REJECTED AND NO REINSPECTION HOURS DURING MONTH OR NEXT MONTH IF NO LOTS ARE INSPECTED. UNIT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                    IF(((TOPLRR(I-1) .GT. 0.0) .OR.((TOPEPA(I-1).GT. 0.0)
I(FLAGE(I-1) .EQ. 0))) .AND. (FLAGA(I-1) .EQ. 0)) THEN
IF(FLAGA(I) .GT. 0) GOTO !!
FLAG(I)(9:9)='I'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           FLAG M OCCURS WHEN THE SYSTEM INDICATOR IS ABOVE NORMAL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       FLAG J OCCURS WHEN MOR DAYS TO CLOSE IS ABOVE NORMAL
                                                                          IF(FLAGE1(I) .EO. 'N') .AND. (FLAGG1(I) .NE. (FLAGG2(I) .EO. O) .AND. (I .GT. 1) THEN IF(FLAGG2(I-+) .EO. O) THEN FLAG(I)(T:T)="G" FLAG(I)(T:T)="G" FCOUNT(I)++
.EQ. 1)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                       REJECTIONS WILL TRIGGER THE FLAG. IF (I .EQ. 1) GOTO 11
     (FLAGG2(1) .EO. 0) .AND. (I
FLAG(1)(7:7)='G'
FCDUNT(1)=FCOUNT(1)+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   IF(FLAGM(I) .GT. 30.0) THEN FLAG(I)(13:13)*'M'
                                                                                                                                                                                                                                                                                                                                                          FCOUNT(I)=FCOUNT(I)+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   FCOUNT(I) *FCOUNT(I)+1
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             FLAG(1)(10:10)='J'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          FLAG(I)(12:12)='L'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       FLAG(1)(14:14)='N'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             FLAG(1)(15:15)='0'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        FLAG(1)(11:11)='K'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     132)+.001)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     ENDIF
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                                                                                                                                                                                                                                                                                                                                                                                                                                                  *** THIS ROUTINE CHECKS FOR UNUSUAL CORRECTIVE ACTION DISTRIBUTIONS *12010002
                                                                                                                                                                  1920002
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FLAG P OCCURS WHEN THE NUMBER OF ADMIN HOURS IS ABOVE NORMAL.
IF(REAL(FLAGP(I)) .GT. A(JSTRAT(I),1)+2.0*(A(JSTRAT(I),2)+.001))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        *** THIS SUBROUTINE COMPUTES THE PROCESS EFFECTIVENESS BY DEDUCTING POINTS FOR EACH RED FLAG GENERATED. ALSO THE PROCESS SCORE IS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SUBROUTINE DISTR(I.TOPCA.FLAGCI.FLAGC2.FLAGC3.FLAGC4.FLAGC5.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     IFCOUNT, JSTRAT)
INTEGER FLAGC1(120), FLAGC2(120), FLAGC3(120), FLAGC4(120), FLAGC4(120), FLAGC3(120), JSTRAT(120)
CHAF.: SER FLAG(120)*18
                                                                                                                                                                                         FLAG Q OCCURS WHEN THERE IS WORK NOT PERFORMED.
IF(FLAGOS(I)+FLAGOS(I)+FLAGOS(I)).GT. O) THEN
FLAG(I)(17:17)='0'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                IECNT=IECNT+FLAGCS(K)
CHECK FOR OVER ESCALATION OF CORRECTIVE ACTION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 IF (K .EQ. I) FCOUNT(I)*FCOUNT(I)+1
CONTINUÉ
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  IF(10PCA(1) .EQ. 0.0) GOTO 100
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         OPCA( 120), A(628.36)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             IF ( (REAL ( IBCNT ) / REAL (K)
                                                                                                                                            FCGUNT(I) = FCGUNT(I) + 1 ENDIF
                                                                                                                                                                                                                                                                                                   FCOUNT(I)=FCOUNT(I)+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      COMMON /CHTR/BFSCM.FLAG
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               DCNT=IDCNT+FLAGC4(K)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              CCNT = I CCNT + F L AGC3(K)
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  BCNT = IBCNT + FLAGC2(K
                                                                                                                   FLAG(1)(16:16)='P'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                FLAG(K)(3:3)*'C'
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   ECNT=0
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  COMBINED WITH THE PRODUCT SCORE TO COMPUTE AN OVERALL SCORE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 TOPSCR(11,1)=TOPSCR(9,1)*TOPWT+TOPSCR(10,1)*COAPWT
IF(1,60,1) THEN
TOPSCR(12,1)*50.0
                         SUBROUTINE SCORER(I.FCOUNT.TOPSCR.TP.JSTRAT)

INTEGER FCOUNT(120).JSTRAT(120)

CHARACTER TP(120)*!

REAL TOPSCR(12.120)

TOPSCR(12.120)

TPSCR(14.15.120)

TF(TP(11).EQ. R') THEN

IF(TP(11).EQ. R') TOPSCR(10.1).EQ. O

IF(TP(11).EQ. R') TOPSCR(10.1).EQ. O
                                                                                                                                                                                                                                                                                  TOPSCR(10, I) =90.0
TOPSCR(10, I) =75.0
TOPSCR(10, I) =60.0
TOPSCR(10, I) =45.0
TOPSCR(10, I) =30.0
TOPSCR(10, I) =15.0
                                                                                                                                                                                                                                                                                                                                                                                                  ) TOPSCR (10, I) =80.0
) TOPSCR (10, I) =60.0
) TOPSCR (10, I) =40.0
) TOPSCR (10, I) =20.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                TOPSCR(12, I) *TOPSCR(11, I-1)
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IF(FCOUNT(I)
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IF(FCOUNT(I)
IF(FCOUNT(I)
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IF(FCDUNT(I)
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IF (FCOUNT(I)
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  FOPWT = . 4
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RETURN
END
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υv

# Appendix F

Group Identification Number Conversion Tables

#### Resident Facilities

Certain commodities were combined. The model does not distinguish commodity differences for the following:

Aircraft (A) and Missiles/Space (X)

Munitions (B) and Weapons (W)

Marine (D) and Automotive (V)

Electrical (E), Electronic Systems (K) and Electronics (L)

General (G) and Service (S)

Chemical (H) and Petroleum (P)

In the conversion table on the next page, the primary group number reflects the initial, unconstrained grouping described in Appendix E-9 through E-10. The secondary group number reflects the above combinations per Appendix E-11.

## RESIDENT FACILITY CONVERSION TABLE

	ARY Eroli La	_		ARY AUCRO Ok Ok	-SEIDA- AR/ BROUP NI	ARY GADUP ( MO	16 y		35.7	EECON- ARY SROUP MO		MKY Group	GROUP		##. i	ECON- AAY ERGUP
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HE8 2	-	_	DE3 7		197	H23 7 92	167	NOC 7	137	137			76	120 2		ı
*0		4	BC8 2			HGB 26 93	168	MG8 20	138	138	£03 7		77	183 7		2
A0201		3	DQ		199	HQ 94		MQ		128	508 20 50		78	158 20		3
Alo 2		6	IC26+		15)	h@20+ 95	17ú	HQ26+	150	140	5020+	184	79	13	227	4
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#### Nonresident Facilities

A more complex method was needed to combine nonresident facilities to eliminate voids in the data. The following criteria are listed in order of precedence:

- 1. MILQ Facilities. The second alpha of the commodity code is ignored. Thus all nonresident, MILQ facilities are combined based only on primary commodity code.
- 2. MILI Facilities. The second alpha of the commodity code is ignored for Chemical, Nuclear and Service commodities.
- 3. Standard Inspection. The second alpha for Nuclear commodities is ignored. For example, for nonresident Nuclear facilities there are only three actual groups (MILQ, MILI and Standard Inspection).
- 4. Special Cases. Combining commodities does not imply crossing QA provision boundaries. MILI and standard inspection facilities are never grouped together.
- a. Marine Repair commodities (D2) were grouped with nonresident maintenance facilities even if Operation Type Code is not "C".
- b. Munitions B1 (Conventional Explosives) and B2 (all ammunition) were combined.
- c. Chemical H1 (military chemical agents) and H2 (Military biological agents) were combined for standard inspection facilities.
- d. Facilities were combined for B3 (fuses), B4 (Munitions metal parts), B5 (Munitions, Miscellaneous) and W6 (Miscellaneous Weapons).
- e. Facilities were combined for Clothing and Textiles, C3 (Footwear and leather goods), C5 (Embroidered Insignia) and C6 (Miscellaneous).
- f. Electronics L1 (Electron Tubes) and I.5 (Miscellaneous) were combined.
- g. Petroleum P1 (Petroleum Transportation and Storage Services), P4 (Crude Oil), P6 (Other fuels) and P7 (Petroleum "Into Planes" Service) were combined.
- h. Weapons W2 (Artillery), W4 (Rocket Launchers and Auxiliary Support Equipment) and W5 (Auxiliary Support Equipment and Weapon Systems Components) were combined.

- i. Missiles and Space X1 (Guided Missiles and Components), X2 (Space Vehicles and Components including Satellites) and A4 (Aircraft/Airframe Structured Components and Subassemblies) were combined.
- j. Missiles and Space X4 (Ground Support or Handling Equipment), X5 (Miscellaneous) and Aircraft A3 (Aircraft Electronic Components/Subassemblies) and A7 (Miscellaneous) were combined.
- k. Missiles and Space X3 (Instrumentatior/Simulators and Control Equipment) and Aircraft A6 (Aircraft Simulators) were combined.
- $\,$  1. Weapons W3 (Armored Vehicles and Weapon Carriers) and V1 (Vehicles and Trailers) were combined.
- $\,$  m. Electrical E2 (Power and Distribution Equipment) and E6 (Miscellaneous) were combined.

The above combinations are reflected in the conversion table on the next page. The code that creates this constrained grouping is documented in Appendix E-11 through E-12.

NONRESIDENT FACILITY
CONVERSION TABLE

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Appendix G

Red Flags

- Flag 'A.' "Lots or Units Rejected without Corrective Action." If, in the preceding month of record, there was a lot rejected and there has been no corrective action taken of at least type B (written) during the prior month or the current month, the 'A' flag is generated. If there was no lot inspected, the model performs a similar check on units inspected and rejected during the previous month. Thus for a facility that did not report lots, units rejected is used in lieu of lots rejected. If there is a reject, the QAR has the current month or the next month to issue a type B or higher QDR to avoid the 'A' flag in the next month. Note: preceding month of record means the previous month or the previous visit whichever is greater. For a non-resident facility, the preceding month of record could be several months in the past. Usually, however, the preceding month of record is the prior month.
- Flag 'B.' "Intensified Inspection Without Corrective Action." When intensified inspection hours are reported, previous rejections are implied. Therefore, corrective actions of a least level B are required. If the model fails to find at least one type B QDR in the month of intensified inspection or the prior month (of record), Flag 'B' occurs. Caution: This flag could be unfairly generated when the contractor takes a very long time to correct causes of rejection and resubmit items for reinspection.
- Flag 'C.' "Abnormal Corrective Action Distribution." For a given peer group, a certain distribution of corrective actions, by type or level, is expected. If there are many low level type QDR's and few high level types, this may indicate that the QAR is not properly escalating QDR's. When, relative to peers, a facility tends to have lower level QDR's which are at least one standard deviation above average yet is below average for the next higher level of QDR, Flag 'C' occurs as follows:
- 1. The average number of Type A QDR's exceeds plus one standard deviation from normal and the average number of Type B QDR's is below normal.
- 2. The average number of Type B QDR's exceeds plus one standard deviation from normal and the average number of Type C QDR's is below normal.
- 3. The average number of Type C QDR's is above one standard deviation from the group average and the average number of Type D QDR's is below normal. Note: Since Type C and D QDR's are relatively rare, this flag will almost always appear whenever Type C occurs and Type D does not also occur unless the model is run for several months at a time. Note: Underescalation flags tend to recur because of the averaging process. A facility may have to alter its QDR pattern for several months to restore a proper balance and cause the flag to cease.
- Flag 'D.' "Corrective Actions Without Meeting with Contractor." QAR's are required to meet periodically with top management of the contractor to discuss CQAP issues. If the QAR issues a corrective action of at least type B, the QAR should meet with the contractor during that month. If there is at least one type B or above QDR and there are no meeting hours reported during the

month of the QDR, Flag 'D' occurs. Note: There is no tolerance given for timing of the two events. It is conceivable that the QDR could be written on the last day of the month and the meeting conducted on the first day of the next month. However QAR's are suppose to meet with the plant manager "frequently" per DLAM 8200.1 regardless of QDR's.

- Flag 'E.' "Shipments without Product Verification Inspection." If product is shipped, some inspection should be made regardless of the extensive use of Procedure Evaluation (PE) and Product Oriented Procedure Evaluation (POPE). Some QAR's mistakenly believe that PE and POPE can eliminate the need completely for Product Verification Inspection (PVI). The model will issue an 'E' Flag during any month a shipment is made and there have been no inspection hours reported during that month or the prior month.
- Flag 'F.' "Shipments without Visits-Nonresident." If a nonresident facility ships product during a given month and there is no record of a corresponding visit by the QAR, a Flag 'F' appears. A combination of zero visit count and non-zero shipment count causes a nonresident facility to receive an 'F' flag. Note: Many QAR's do not currently count visits whenever work is done at the facility that is the QAR's duty-station. To prevent this flag from erroneously occuring, visits must be counted whenever a nonresident performs CQA within his/her duty station. DLAM 8200.2 requires these visits to be counted but many QAR's fail to do so.
- Flag 'G.' "No Procedure Evaluation at MILI or MILQ Facility." If, for a nonresident facility, in any two consecutive months or visits, whichever is greater, no PE hours are recorded against a MILI or MILQ facility, Flag 'G' is generated. Resident MILI or MILQ facilities must have PE hours each month to avoid the flag. This flag occurs in over one in five facilities each month. Note: This flag could occur in active nonresident facilities that have a small number of special processes that have 90, 120, 180 day intervals for PE. Also, this flag could be generated for active MILI and MILQ facilities that have only standard inspection contracts for a period of time.
- Flag 'H.' "Contracts Received without Planning." If a contract was received during the prior month and no planning hours were reported for the prior month and the current month, Flag 'H' occurs.
- Flag 'I.' "Lots Rejected without Reinspection." If at least one lot was rejected the prior month, and there has been no reinspection hours reported for the prior month and the current month, Flag 'I' is generated for the current month. If no lots were inspected, unit rejections are evaluated in lieu of lots. Note: This flag could be caused by contractor delays in submitting lots or units for reinspection.

- Flag 'J.' "Excessive Days to Close a Materiel Deficiency Report." If the average days to close valid MDR's received during a month exceed the group average by two standard deviations, Flag 'J' will be generated. Only MDR's deemed "valid" per the criteria described in Appendix B, page B-2 are analyzed. Thus open MDR's that are also excessive are not flagged. Depending on the group, flags tend to occur when the days to close approach approximately  $100 \text{ days} \pm 30 \text{ days}$ .
- Flag 'K.' "Excessive Net Quality Assurance Letters of Instruction (QALI)." High numbers of QALI's on hand are an indication of lack of Principal Contracting Officer (PCO) confidence in DCAS CQA. If the QAR convinces the PCO to rescind a QALI, an indication of confidence is inferred. The model computes a variable called net QALI which subtracts QALI's rescinded from QALI on hand. When this variable is excessive, compared to peers, Flag 'K' occurs.

The criteria for Flag 'K' is when net QALI is more than one standard deviation from average. Note: The criteria chosen to determine the number of standard deviations allowed before flagging was to use one standard deviation if the standard deviation was more than the average. If the group averages tended to exceed the group standard deviations, then two standard deviation limits were used.

- Flag 'L.' "Non QAR QDR Actions." If the number of corrective actions written by someone other than the QAR is above average by one standard deviation, Flag 'L' occurs. Note: These events rarely occur or are seldom reported. Thus the average and standard deviations for non QAR QDR's are very low. A single occurrence is sufficient to generate this flag for all groups but one using the existing Master Data File.
- Flag 'M.' "Excessive System Indicator (SI)." High SI values indicate that the QAR is spending a large percentage of the time on adverse actions such as QDR, MDR, Material Review Board (MRB) etc. The 'M' Flag occurs whenever SI exceeds 30%. Note: This flag should be group dependent but reprogramming would be extensive. This action has been deferred to planned future model enhancements.
- Flag 'N.' "Excessive Principal Contracting Officer Request." Frequent and excessive PCO requests are a sign of lack of confidence by the PCO. When the number of requests exceeds the group average by one standard deviation, the 'N' flag is assigned.
- Flag 'O.' "Excessive Contract Administrative Office (CAO) Requests." Same as Flag 'N' concerning the number of CAO requests received during the month of record.
- Flag 'P.' "Excessive Administrative Hours." Administrative hours is a "catch all" category of time reported to pick up all time not reported in other data elements. If the number of hours exceeds the group average by two standard deviations, Flag P occurs. Note: Administrative hours are a category of

uncertainty with potential changes in definition. For example, Quality Data Evaluation (QDE) has been reported as administrative time but plans exist to create a new data element for QDE. Significant changes in any data element definition will cause problems with flag generation, requiring model update.

Flag 'Q.' "Work not Performed." If, in any month, there is any work not performed reported, the 'Q' flag will appear. The three activities scanned for non-zero data are:

- 1. Number of product verification inspections not performed.
- 2. Number of procedure evaluation locations not evaluated.
- 3. Number of procedure evaluation elements not evaluated.

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# Appendix H

# Product Effectiveness

	Page
Definitions of Product Indicators	H-2
Normalization of Product Indicators	H-3
Criteria for Identification of Problem Contractors	H-4
Z Values for Ideal/Negative Ideal Cases	н-5
Computation of Product Effectiveness	н-6

### DEFINITIONS OF PRODUCT INDICATORS

Estimated Process Average (EPA). EPA is defined as the ratio of units rejected to units inspected. It is reported in QAMIS as a percentage.

Lot Rejection Ratio (LRR). LRR is defined as the ratio of lots rejected to lots inspected. All shipments are not inspected and reported in lots. Thus it is possible to have a positive EPA and a zero LRR. Also because of Acceptable Quality Levels allowed in MIL-STD-105D, it is possible to reject units yet accept the lot. Thus LRR and EPA are related but not totally dependent indicators.

Material Review Board (MRB). MRB actions are the number of actions reviewed by the QAR. MRB is a mechanism for the contractor to obtain approval of minor non-conformances (not affecting form, fit or function).

Waivers and Deviations (W/D). All waivers and deviations reviewed by the QAR are reported. A major cause (but not the only reason) for waivers and deviations is that the contractor is unable to conform to the existing specifications. The contractor can seek relief via the waiver/deviation process.

Engineering Change Proposal (ECP). ECP actions are a request to change the specification. ECP actions reviewed by the QAR are reported. Some ECPs are caused by the contractor's inability to meet specifications.

Corrective Actions (CA). The number of Quality Deficiency Reports generated by the QAR is reported by type. There are five types of QDRs ranging from on-the-spot verbal, Type A, to termination of CQAP, type D. An artificial indicator was created to produce a CA value by taking the weighted value of the QDR's by type. Weighting factors were produced by the SAG using SPAN methodology.

- 1. Type A Weight = 3
- 2. Type B Weight = 10. The SAG felt that a Type B (written) corrective action was 3 1/3 times more serious than a Type A QDR. Thus three Type A QDR's would almost generate the same CA effect as a Type B.
- 3. Type C Weight = 30. The SAG felt that a Type C (escalated to higher levels) was 3 times more serious than a Type B QDR. Thus 3 Type B QDR's would generate the same effect as a Type C.
- 4. Type D Weight  $\neq$  60. The SAG felt that two Type C QDRs should carry the same weight as a type D QDR.
- 5. Type E Weight = 30. The SAG felt that a Type C and a Type E (subcontractor corrective action) were roughly equivalent.

Materiel Deficiency Reports (MDR). The weighted MDR counts discussed in paragraph II Bl represent the number of valid MDRs (or customer complaints).

#### NORMALIZATION OF PRODUCT INDICATORS

<u>Indicator values</u>. It was observed that the distribution of product indicator values tended to follow roughly the shape of the exponential distribution rather than a normal, bell shaped distribution. Counts and ratios were normalized by computing a value called a Z value where:

The average indicator count or value is the group average found in the Master Data File discussed in paragraph II D3.

Z values less than -3.0 or greater than +3.0 were clipped to -3.0 and +3.0 respectively.

For example, suppose a facility in group number 22 had an EPA of 15% in a certain month. The average EPA for similar facilities is 5.5%. The Z-value for that indicator value is computed to be  $\log (15/5.5) = +1.0033$ . (NOTE: Log is the natural logarithm.) Thus a value of 15% can be expressed as being approximately one standard deviation above normal.

<u>Indicator Rates</u>. The rate of change was computed by breaking the total history of indicator values into two equal groups from the midpoint of the time series of indicator values. If there are more than 12 months of data, the model ignores the earlier data. If there is an even number of monthly data, the break is clean at the n/2th month. If there is an odd number of monthly data points, the middle month is excluded as belonging to neither group. The average indicator value is computed for the first half's sequence and also for the second half. The rate is computed as follows:

Z-3 \* Avg value for 2nd half of time series Avg value of 1st half of time series -3

Z values of less than -3 and greater than +3 are clipped to -3 and +3 respectively.

For example, suppose a facility had seven observations for MRB counts up to a certain month. The time series of MRB counts was 6, 10, 14, 9, 10, 5, 3. The Z value is  $3\left(\frac{10+5+3}{6+10+14}\right)$  -3 - -1.2. Thus the indicator is decreasing at a moderate rate.

## CRITERIA FOR IDENTIFICATION OF PROBLEM CONTRACTOR

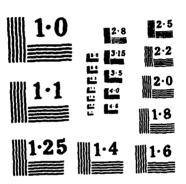
### Criteria

- Contractor is on the Alert list\* for any cause.
- Contractor is more than one standard deviation above average in MDR count.
- 3. Contractor has received a Type C corrective action.
- 4. Contractor has received a Type E corrective action.
- 5. Contractor once received a Type D correction action.
- \* The Alert list used by QUEST must not contain more than 2000 FSCMs. QUEST will not execute.

The first criteria listed above will be checked against the current Alert list, regardless of the month of record. For the second criteria, the model looks at the current month of record and prior month for nonresident facilities but at the entire history for resident facilities. Thus nonresident facilities may jump back and forth from "problem" to "normal" facilities as MDR's are received. Resident facilities with above average MDR counts may take longer to remove the label of "problem" and are more stable. The third and fourth criteria are also based on the month of record occurence and will also be "on" or "off" month to month. The last criteria is either always "on" or "off." The only mechanism to remove the effect of a Type D corrective action is to wait until the cut-off parameter takes effect (see Appendix E-2). Depending on the criteria that activates the identification, a facility may be a "problem" facility one month and "normal" the following month. This is especially true for nonresident facilities.

If a nonresident facility meets any of the criteria shown, it is labeled "Problem Facility." If a resident facility meets two or more of the criteria, it is labeled "Problem Facility." Documentation is found in Appendix E-12 through E-13.

AMALYSIS OF QUALITY ASSURANCE (QA) EFFECTIVENESS(U) DEFENSE LOGISTICS AGENCY ALEXANDRIA VA OPERATIONS RESEARCH AND ECONOMIC AMALY SIS OFFICE P E GROVER JUL 88 F/G 12/4 2/2 AD-R202 017 IMICLASSIFIED



### Z VALUES FOR IDEAL/NEGATIVE IDEAL CASES

	Ideal Facili Normal Prob	,	eal Facility Problem
EPA Ratio	- 3	+3	
EPA Rate	-3 -3	3 +3	+3
LRR Ratio	-3	+3	
LRR Rate	-3 -3	3 +3	+3
MRB Count	- 3	+3	
MRB Rate	-3 -3	3 +3	+3
W/D Count	- 3	+3	
W/D Rate	-3 -3	+3	+3
ECP Count	-3	+3	
ECP Rate	-3 -3	3 +3	+3
CA Count	-3 +3	3 +3	-3
CA Rate	-3	+3	
MDR Count	-3 -3	+3	+3
MDR Rate	-3	+3	

For a given month's data, each product indicator is scored by computing the distances the normalized values and rates are from the ideal and negative ideal points. For normal facilities, QUEST uses the city-block or rectilinear distance formula described by Hwang [2] for computing distances. Distances for problem facilities are one-dimensional. For example, Facility XYZ, a normal facility, has Z values of -2.0 and +.5 for a certain indicator in given month. The distance to the negative ideal point is (3-(-2)) plus (3-.5) = 7.5. The distance to the ideal point is (-2-3) plus (.5-(-3)) = 4.5. The score is the ratio of the distance from negative ideal divided by the total distance or - .625 or 62.5%.

#### COMPUTATION OF PRODUCT EFFECTIVENESS

Product Score 
$$-\alpha_j \sqrt{\sum_i wt^2_i \times d^2_i} \sqrt{\sum_i wt^2_i d^2_i} \sqrt{\sum_i wt^2_i d^2_i}$$

where  $i = 1, \dots, 14$ 

or  $i = 1, \dots, 7$ 

wt<sub>i</sub> = weight factor from SAG

 $d^{2-}_{i}$  = distance squared from negative ideal

 $d^{2+}_{i}$  = distance squared from positive ideal

j = Knob for problem facilities = .79

(Knob for normal facilities = 1.00)

A "Knob" of 79% was applied to the product score of problem facilities to reflect the expected lower product quality achievable under the best of conditions. If the contractor is "problem," the highest score achievable is 79%. The QAR can only achieve higher scores by getting the contractor reclassified by QUEST as "normal." This can be done by reducing MDRs, eliminating the need for type C and E QDRs, eliminating the cause of the Alert and/or waiting out prior Type D QDRs. The knob was provided by the SAG using SPAN methodology [1]. Documentation is found in Appendix E-18 and E-19.

# Appendix I

# Report Generator

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C THIS IS THE DYNAMIC VERSION OF THE REPORT GENERATOR

C THIS VERSION IS TO ADD PRIOR MONTH TO REPORT

C THIS VERSION WEIGHTS RESIDENT FACILITIES BY SIZE WITHIN SECTIONS

C AND WEIGHTS ALL LEVELS BY APPROX NUMBER OF GARS.

C AND WEIGHTS ALL LEVELS BY APPROX NUMBER OF GARS.

C THIS VERSION GENERATES A PEER GROUP PERCENTILE FOR EACH OBSERVATION. OOC

C THIS PROGRAM GENERATES A TAILORED REPORT

C DECLARE AND ARRAY VARIABLES

C INTIALIZE COUNTERS AND CUMULATORS

C READ IN PEER SCORES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        READ FIRST RECORD

READ(12, 15, END-99) ORGCD(1), FSCM(1), TYP(1), MONTH(1), YEAR(1),

READ(12, 15, END-99) ORGCD(1), EFF(2, 1), EFF(3, 1), EFF(4, 1),

SEFF(5, 1), EFF(6, 1), EFF(7, 1), EFF(8, 1), EFF(9, 1), EFF(10, 1), EFF(11, 1)

DO 13 J=1, 11

DO 13 J=1, 11

IF (TYP(1), EQ, PR) THEN

IF (GRP(1), EQ, GSS) GRP(1)=991

IF (GRP(1), EQ, GSS) GRP(1)+4), S)+1)**2

SECCUM(J, 1)**EFF(J, 1)**REAL(IRESCT)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            RED(12.15.END-99) ORGCD(I), FSCM(I), TYP(I), WONTH(I), YEAR(I), IGRP(I), OEGREE(I), FLAG(I), EFF(1.1), EFF(2.1), EFF(3.1), EFF(4.1), 2EFF(3.1), EFF(3.1), EFF(4.1), 15 FORMAT(A3, AG, A1, 213, IA, 12, A18, 7F7.1, F12.1, 3F7.1)

15 FORMAT(A3, AG, A1, 213, IA, 12, A18, 7F7.1, F12.1, 3F7.1)

16 MONTH(I), NE, MONTH(I-1), THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            CALL WRITER(I, LIN, FSCM, GRP, DEGREE, FLAG, EFF, MONTH, YEAR, ORGCD.A)
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IRFSCT-0
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READ(13.14) II.A(I.1).A(I.2)

WRITE(6,14) II.A(I.1).A(I.2)

14 FORMAT(17x.13.25x,F8.4.3X,F8.4.68x)

IF(II GT I) THEN

A(II.1)=A(I.1)
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DO 3 J-1,628
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DO 4 K=I.II-1
A(K.1)=80.0
A(K.2)=10.0
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A(1,2)=10.0
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                                                                                                                                                                                                                                               C *** IF A NEW DIVISION IS FOUND, UPDATE ALL SUMMARY STATS.

IF (DRGCD(I)(1:1) .NE. DRGCD(I-1)(1:1)) THEN

CALL HEADR(I, MONTH, YEAR, ORGCD)

CALL WRITER(I, LIN, FSCH, GRP, DEGREE, FLAG, EFF, MONTH, YEAR, MONTH,

CALL SCTOOT(I.SECCUM, TRESCT, EFF, ORGCD, FSCH, YEAR, MONTH,

CALL SECTOOT(SACCUM, TYP, SECT, DRG, MON, YR)

CALL BRATOT(BRACUM, BRAN, SECT, DRG, MON, YR)

GALL DIVIOT(DIVCUM, DIVN, BRAN, REGCUM, ORG)
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99 WRITE(6.97)

97 FORMAT(1X. TOO MANY FACILITIES ASSIGNED TO SECTION ABNORMAL END.)

NORMAL END. FINISH PROCESSING LAST ORGS AND END JOB.

99 IENDR-1

80 TO 101
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IF (ORGCD(I)(1:2) .NE. ORGCD(I-1)(1:2)) THEN
CALL HEADR(I, WONTH, YEAR, DRGCD)
CALL WITTER(I.LIN.FSCM, GR.CD)
CALL SECTOT(I.SECCUM, IRESCT, NRESCT, EF, ORGCD, FSCM, YEAR, MONTH,
GRP, DEGREE.FLAG, BRACUM, TYP, SECT, ORG. MON, YR)
GALL BRATOT(BRACUM, BRAN, SECT, OIVCUM, ORG)
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** IF A NEW SECTION IS FOUND. UPDATE ALL SUMMARY STAIS.

IF (ORGCD(I)(1:3) .NE. ORGCD(I-1)(1:3)) THEN

IF (ORGCD(I)(1:3) .NE. ORGCD(I-1)(1:3)

CALL HEADR(I,MONTH.YEAR.ORGCD)

CALL WRITER(I,LIN,FSCM,GRP,DEGREE,FLAG.EFF.HONTH.YEAR.ORGCD.A)

CALL SECTOT(I.SECCUM,IRESCT.NESCT.EFF.GRGCO.FSCH.YEAR.MONTH.

IGRP.DEGREE.FLAG.BRACUM,TYP,SECT.ORG.MON.YR)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SECCUM(J, 1) *SECCUM(J, 1) + EFF(J, 1) * (REAL(MOD((GRP(I)+4), 5)+1)) **;
CALL SECTOT(I.SECCUM.IRESCT, NRESCT, EFF, ORGCD, FSCM, YEAR, MONTH, IGRP, DEGREE.FLAG.BRACUM, TYP, SECT, ORG. MON. YR)
CALL BRATOT(BRACUM.BRAN.SECT, DIVCUM, ORG)
CALL DIVTOT(DIVCUM.DIVN.BRAN.REGCUM.ORG)
CALL REGTOT(REGCUM.DIVN.MON.YR)
IF(IENDR EQ. 1) GOTO 100
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               C CURRENT RECORD IS IN THE SAME SECTION. UPDATE SECTION COUNTERS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      IF(TYP(I) EQ. 'R') THEN
IF(GRP(I) EQ. 625) GRP(I)=991
IRESCT=IRESCT+(MOD((GRP(I)+4),5)+1)**2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SECCUM(J,2)=SECCUM(J,2)+EFF(J,1)
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SECCUM(I.1)=0.0
SECCUM(I.2)=0.0
SECCUM(I.3)=0.0
SRACUM(I)=0.0
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                                                                                                                                              CHARACTER ORGEN(500)*3

WRITE(6,17) MONTH(1-1), VEAR(I-1), ORGED(I-1)

WRITE(6,17) MONTH(I-1), VEAR(I-1), ORGED(I-1)

FORMAT('1',213, EFFECTIVENESS REPORT FOR SECTION '.A3//'.5X,
FFSCM',4X, 'GRP',7X, 'RED FLAGS',5X, 'PROGRAM .3X, 'EPA',5X, 'LRR',
5X, 'MRB',4X, 'WWRS8',4X,'ECP',6X,'CA',5X, 'MOR',3X, 'PRODUCT',
2X, 'TOTAL',3X, 'PRIOR',3X, 'PEER'/' ',38X,'SCORE',27X,'OEVS',28X,
'SCORE',3X,'SCORE',3X,'MONTH',2X,'RATING')
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           IF((DEGREE(K-1) LT 3) AND. (DEGREE(K) GE. 3)) WRITE(6,15)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SUBROUTINE SECTOT(1.SECCUM, IRESCT, NRESCT, EFF, ORGCD, FSCM, YEAR, IMONTH, GRP, DEGREE, FLAG, BRACUM, TYP, SECT, ORG, MON. YR)
CHARACTER ORGCD(500)*3.FSCM(500)*6, FLAG(500)*18.TYP(500)*1, ORG*3
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           WRITE(6,14) FSCM(K), GRP(K), FLAG(K), EFF(1,K), EFF(2,K), 2FF(3,K), EFF(4,K), EFF(8,K), EFF(6,K), EFF(7,K), EFF(8,K), EFF(9,K),
                                                                                                                                                                                                                                                                                                                                    INTEGER DEGREE(500), MONTH(500), YEAR(500).GRP(500)
CHARACTER FLAG(500)+18, F$CM(500)+6.DRGCD(500)+3.RANKIT+1
REAL EFF(11,500), A(628,2)
                                                                                                                                                                                                                                                                                                                                                                                                                                IF(LIN . GE. I) GOTO 22
CALL PEER(K, GRP. EFF, A, RANKIT)
IF(DEGREE(K)/2*2 . NE. DEGREE(K)) FSCM(K)(1:1)***
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 F (EFF(10,K) .GT. A(GRP(K),1)+.5*A(GRP(K),2)) THEN RANKIT='8'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 .GT. A(GRP(K), 1)-.5+A(GRP(K), 2)) THEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     INTEGER MONTH( 500), YEAR( 500), DEGREE (500), YR, GRP (500)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      FORMAT (4X, 46, 3X, 14, 1X, 418, 2X, 11(F5. 1, 3X), 2X. A1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        CHARACTER RANKIT*1
REAL EFF(11,500).A(628,2)
IF (EFF(10,K) GT. A(GRP(K),1)+A(GRP(K),2)) THEN
RANKIT*'A'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          A(GRP(K),1)-A(GRP(K),2)) THEN
                                                                                                              SUBROUTINE HEADR(I, MONTH, YEAR, ORGCD)
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                                                                                                                                  INTEGER MONTH(500), YEAR(500)
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RANKIT-'D'
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                                                              DIVN-0.0
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                                   WRITE(6, 15) ORG(1:2)
15 FORMAT(' ', 13('----')/' ', SUBTOT ', ', 2X, A2)
15 FORMAT(' ', 13('----')/' ', SUBTOT ', ', 2X, A2)
WRITE(6, 40) BRACUM(1), BRACUM(2), BRACUM(3), BRACUM(10), BRACUM(11)
18RACUM(6), BRACUM(7), BRACUM(6), BRACUM(9), BRACUM(10), BRACUM(11)
40 FORMAT('+', 37X, 11(FS.1.3X))
REAL EFF(11,500), SECCUM(11,3), BRACUM(11), DIVCUM(11), REGCUM(11)
REAL NMRTR, DNAMIR, RSWGT
SECT=SECT+REAL(IRESCT)/FREAL(IRESCT)/5.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SUBROUTINE BRATOT(BRACUM, BRAN, SECT. DIVCUM, ORG.)
REAL BRACUM(11), DIVCUM(11)
CHAMACTER GRG+3
DG 10 K=1,11
                                                                                                                                                                                                                                                                                                                                                                                                                                               SECCUM(J, 1) = EFF(J, 1) - REAL(IRESCT)
SECCUM(J, 2)=0
ELSE
                                                                                                                                                                                                                                                                                                                                                                                                              EFF(J.t)=EFF(J.T)

IF (TYP(1) .EQ. 'R') THEN

IF(GRP(1) .EQ. 625) GRP(1)=991

IRESCT=(MOD((GRP(1)+4).5)+1)++2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              DIVCUM(K)=DIVCUM(K)+BRACUM(K)
BRACUM(K)=BRACUM(K)/SECT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SECCUM(J.1)=0
SECCUM(J.2)=EFF(J.1)
                                                                                                                                                                                                                                                                                                                                                                               DEGREE(1)=DEGREE(I)
                                                                                                                                                                                                                                                                                                                                   WONTH( t)=WENTH(I)
TYP(1)=TYP(I)
                                                                                                                                                                                                                                                                                                               ORGCD(1)-ORGCD(1)
                                                                                                                                                                                                                                                                                                                                                                                          FLAG(1)=FLAG(I)
06 20 J=1.11
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                                                                                                                                                                                                                                                                                                                                                                      GRP(1)-GRP(1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     DO 16 J=1.11
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## Appendix J

## References

- 1. Hwang, Ching-Lai and Lin, Ming-Jeng, <u>Group Decision Making Under Multiple Criteria</u>, Springer-Verlag, Berlin Heidleberg, 1987.
- Hwang, Ching-Lai and Yoon, Kwangsun, <u>Multiple Attribute Decision Making</u>, Springer-Verlag, Berline Heidleberg and New York, 1981.
- 3. Freund, John E., <u>Modern Elementary Statistics</u>, Prentice-Hall, Third Edition, Englewood Cliffs, NJ, 1967.